Abstract: In this account several tools necessary for the synthesis of peptides from \( \alpha \)-amino acids are considered. Different strategies for the asymmetric synthesis of \( \alpha \)-amino acids are studied. New chiral glycine and alanine imines as acyclic and cyclic templates for the asymmetric synthesis of different types of mono as well as dialkylated \( \alpha \)-amino acids with acyclic and heterocyclic structures are reviewed. Their diastereoselective alkylation and final hydrolysis takes place under very mild reaction conditions. New polymer-supported cinchonidine and cinchonine ammonium salts and chiral bis-naphthol-derived aminoalkoxides (BINOLAMS), have been developed as catalysts for the asymmetric PTC alkylation of amino esters. The use of chiral oxazinone and pyrazinone \( \alpha,\beta \)-didehydroamino acid derivatives in hydrogenation, Heck-arylation, cyclopropanation and Diels–Alder cycloaddition reactions for the asymmetric synthesis of \( \alpha \)-amino acids are also studied. Azomethine ylides derived from saturated oxazinones can also be used in the asymmetric synthesis of prolines by means of diastereoselective dipolar cycloadditions. For the protection of \( \alpha \)-amino acids new efficient reagents, Fmoc-P-OSu and Cbz-P-OSu, derived from poly(styrene-co-N-hydroxysuccinimide) named as polymeric \( \beta \)-hydroxamates have been developed. Several new systems such as polymer-supported P-OSu/DCC and poly[styrene-bound P-TBTU or P-HBTU, together with non-polymeric thiourea salts derived from 2-mercaptopropylamine-1-oxide and TMU, such as HOTT and TOTT, and from DMPU, such as HODT and TODT, have been used as peptide coupling reagents, and solid phase peptide synthesis, as well as for the preparation of primary amides, Weinreb amides and other hydroxamates, directly from carboxylic acids.

1 Introduction
2 Asymmetric Synthesis of \( \alpha \)-Amino Acids
2.1 Electrophilic Alkylation of Chiral Glycine and Alanine Templates
2.2 Electrophilic Alkylation with Chiral Phase-transfer Catalysts
2.3 Chiral \( \alpha,\beta \)-Didehydroamino Acid Derivatives
2.4 Chiral Azomethine Ylides
3 Protecting-group Reagents
4 Peptide Coupling Reagents
5 Conclusion

Key words: \( \alpha \)-amino acids, phase-transfer catalysis, asymmetric catalysis, protecting groups, peptides

1 Introduction

The developments in the important field of peptide chemistry is linked to advances in several synthetic methodologies, mainly: (a) the asymmetric synthesis of \( \alpha \)-ami-
of acyclic and heterocyclic $\alpha$-amino acids. In the last 20 years several types of reagents with acyclic and cyclic structures have been developed. Some of the most efficient and popular templates are the cyclic Schöllkopf’s bis(lactim) ethers 1, Seebach’s oxazolidinones and imidazolidinones 2 and Williams’ morpholinones 3. As acyclic systems, Belokon’s nickel complexes 4, Oppolzer’s sul- tam derivatives 5 and Myers’ pseudoephedrine glycinamides 6 can be mentioned (Figure 1). One of the major inconveniences of the use of these systems is that the enolization has to be carried out generally with strong anionic bases (BuLi, LDA, LiHMDS, etc.), very low temperatures, and strict anhydrous conditions. These extreme reaction conditions are not useful for large scale synthesis. Our initial goal was to design easily enolizable chiral gly- cine and alanine templates with acyclic or cyclic structures. For this purpose we focused our attention on imines derived from aromatic aldehydes or ketones, both as pro- tecting and activating moieties at the nitrogen of glycine and alanine derivatives. These types of reagents are easily enolizable according to their $pK_a$ values, allowing the use of PTC conditions for the alkylation step, even being al- lylated under Pd(0) catalysis. Moreover, this type of compound can be hydrolyzed under very mild conditions and the chiral auxiliary can be located on the gycline or alanine template (Section 2.1) or can be an external re- agent, for instance a chiral phase-transfer catalyst (Section 2.2).

Figure 1

**2.1 Electrophilic Alkylation of Chiral Glycine and Alanine Templates**

The preparation of chiral Schiff bases derived from glycine or alanine is in general very simple, requiring just the condensation with a carbonyl compound or its imine. Another advantage of these systems is that they can be easily hydrolyzed to furnish the corresponding amino acid after the alkylation step. The availability of ephedrine imidazo- lidinones, which have been proven to be very efficient chiral auxiliaries, and the possibility of their recovery prompted us to prepare the glycinimide derivatives 7 and 8. For the preparation of these reagents, the imidazolidi- none was acylated with $\alpha$-chloroacetyl chloride and the glycine structure was completed through the intermediate azide, followed by hydrogenation (Pd/C) and final forma- tion of the imines. They are crystalline compounds sta- ble at room temperature, although the benzophenone derivative 8 is sensitive to acidic media as well as to silica gel. Therefore, they could not be prepared by direct trimethylaluminium-mediated acylation of the imidazolidi- none with methyl imino esters as in the case of Oppolzer’s sul tam-derived glycinamides. The alkylation process, initially studied with $N$-[bis(methylthio)methyl- ene]glycinimide, was very disappointing. It suffered cleavage of the N-acetyl group under solid-liquid PTC con- ditions: potassium carbonate or potassium hydroxide in acetonitrile and tetrabutylammonium bromide (TBAB) as catalyst at room temperature. When aprotic alkylation conditions were assayed with compound 7, using bases such as lithium hexamethyldisilazide or potassium tert- butoxide in THF at low temperatures in the presence of lithium chloride, the alkylation with activated alkyl hal- ides took place diastereoselectively in 58–86% yield and 76–96% de. From these preliminary studies, we deduced not only the crucial influence of lithium chloride in both chemical yield and diastereoselectivity, but also that the temperature was critical in the cleavage of the imide bond. Thus, when the alkylation of compounds 7 and 8 was car- ried out under PTC conditions at $\sim-20^\circ C$ with lithium hydroxide in the presence of lithium chloride and TBAB in acetonitrile, the reaction with activated alkyl halides gave

---

**Biographical Sketch**

**Carmen Nájera** was born in Nájera (La Rioja) and graduated from the University of Zaragoza in 1973, obtaining her doctorate in chemistry from the University of Oviedo in 1979. She carried out postdoctoral work with Prof. D. Seebach at the ETH (Zürich), Prof. J. E. Baldwin at the Dyson Perrins Laboratory (Oxford), Prof. E. J. Corey at Harvard University and Prof. J.-E. Bäckvall at Uppsala University. She became Associate Professor in 1985 at the University of Oviedo and full Professor in 1993 at the University of Alicante. She has been a visiting professor at the University of Arizona (USA) and Universidad Nacional del Sur (Argentina). She is co-author of more than 130 papers and 15 reviews. Her current research interest is focused on organometallic chemistry, sulfones, amino acids, asymmetric synthesis, protecting-group reagents, peptide coupling reagents, solid-phase synthesis and palladium-mediated catalysis.
products 10 or 11 in 55–90% yield and 84–94% de (Equation 1). The effect of lithium chloride is illustrated in Z-enolates 9, lithium acting as chelating cation changes the degree of aggregation and also its conformation. LiCl is a Lewis acid that can also activate electrophiles and has a general effect on the polarity of the solvent. Reagent 8 gave higher diastereoselectivities than 7 and was preferred in order to avoid unpleasant carbon disulfide. The benzophenone glycinimide 8 was alkylated in the presence of organic bases such as 1,8-diazabicyc[5.4.0]undec-7-ene (DBU), tetramethylylguanidine (TMG) or 2-tert-butylimino-2-diethylamino-1,3-dimethylperhydro-1,3,2-diazaphosphorine (BEMP) combined with lithium chloride in acetonitrile at –20 ºC. DBU was the base of choice because it gave better chemical yields and de in shorter reaction times, even better than under PTC conditions. Activated alkyl halides and electrophilic olefins can be used as electrophiles, working in the last case with 0.1 equivalents of base. Alkylated products 11 were isolated after acid/base extractive work-up in 25–95% yield and 70–98% de.

Two procedures can be employed for the final hydrolysis step. In the case of the N-bis(methylsulfanyl)methylene derivatives 10, the amide cleavage was achieved with lithium hydroperoxide in THF/H2O (3:1) to give the chiral auxiliary in 87–90% yield, whereas the imine hydrolysis was performed with 1 M hydrochloric acid. Free amino acids 12 were isolated after treatment with propylene oxide. For products 11 the most convenient conditions involved the use of refluxing in water affording, after simple extractive work-up, recovered (−)-imidazolidinone (95–99%) and (S)-α-amino acids 12 such as allylglycine, prenylglycine, phenylalanine, 3,4-(methylenedioxy)phenylalanine, pyrogulatamic and 2-(tert-butoxycarbonylamino)-5-oxohexanoic acids in 45–87% yield and 66–96% ee. Other hydrolysis conditions allowed the N-Boc- and N-Fmoc-protected amino acids and esters to be obtained. At that point we decided to prepare imines derived from Myers’ (+)-pseudoephedrine glycinamide 6, expecting a higher stability of the amide bond during the basic conditions of the alkylation step. For the synthesis of imine 15, (+)-pseudoephedrine was deprotonated with BuLi–LiCl and condensed with commercially available N-[bis(methylsulfanyl)methylene]glycine methyl ester at 0 ºC. Compound 15 could be isolated in 71% yield, but the synthesis of related benzophenone imine 16 took place in low yield (<20%). The alkylation process could only be carried out with glycinamide 15 under PTC conditions, but using strong bases such as sodium hydride, lithium tert-butoxide, potassium tert-butoxide, or sodium ethoxide in THF at room temperature. Under these conditions, O-alkylation at the hydroxy functionality of the chiral auxiliary, observed when potassium hydroxide, caesium hydroxide, or potassium carbonate were used as bases, could be avoided (Equation 2). Activated alkyl halides were employed as electrophiles, alkoxides lithium tert-butoxide (1 equiv) or sodium ethoxide (3 equiv), in the presence of TBAB, giving the highest de’s (66–94%) and isolated yields (36–72%).

The observed diastereofacial bias was the same as in the case of Myers’ glycinamide 6. In the proposed model the lithium cation of the alkoxide coordinates to two mole-

Equation 1

Synlett 2002, No. 9, 1388–1403  ISSN 0936-5214 © Thieme Stuttgart · New York
For the synthesis of noisovalerophenone hydrochloride, easily accessible from benzaldehyde or nine templates with the amino group protected with late ephedrine-imidazolidinone or pseudoephedrine ala-
poor results were observed in our initial attempts to alky-
the imino group should derive from an aldehyde. Very

direct pathway is the alkylation of enolates derived from

important compounds in medicinal chemistry, the most
direct way is the alkylation of enolates derived from

aldehydes under PTC conditions to afford the addition prod-
ucts with 60% and 81% de, respectively (Equation 3). In gen-

eral, pyrazinones are more stable than oxazinones towards

with potassium carbonate as base under solid-liquid PTC

temperature under very mild reaction conditions, either

These heterocyclic reagents could be alkylated at room

temperature under very mild reaction conditions, either

with potassium carbonate as base under solid-liquid PTC

conditions in acetonitrile or in the presence of organic

bases such as DBU or BEMP and lithium iodide in N-
methylpyrrolidone. Under PTC conditions, activated alkyl

halides and electrophilic olefins gave good yields (60–

75% for oxazinones and 44–86% for pyrazinones) and
diastereoselectivities (84–96% for oxazinones and 95–

98% for pyrazinones). Both reagents reacted with formal-
dehyde under PTC conditions to afford the addition prod-

ucts 20 and 21 (Y = CH₂OH) in 63% and 71% yield, and

with 60% and 81% de, respectively (Equation 5). In gen-

eral, pyrazinones are more stable than oxazinones towards

purification protocols and gave better yields and de, by

contrast oxazinones are more readily accessible. BEMP is

the base of choice for oxazinones when unactivated alkyl

halides were used as electrophiles, the reaction taking

place in short times (ca. 1 h), with >96% de and moderate

yields (38–65%). For pyrazinones, stoichiometric

amounts of DBU should be used for alkyl halides and 10

mol% for Michael additions affording products 21 in 49–

84% yield and 95–98% de. The presence of lithium io-
dide is important for both systems, since it prevents O-

alkylation in the case of oxazinones and the homocou-
pling of the enolate for pyrazinones. The relative con-

Scheme 1

These heterocyclic reagents could be alkylated at room
temperature under very mild reaction conditions, either

with potassium carbonate as base under solid-liquid PTC

conditions in acetonitrile or in the presence of organic

bases such as DBU or BEMP and lithium iodide in N-
methylpyrrolidone. Under PTC conditions, activated alkyl

halides and electrophilic olefins gave good yields (60–

75% for oxazinones and 44–86% for pyrazinones) and
diastereoselectivities (84–96% for oxazinones and 95–

98% for pyrazinones). Both reagents reacted with formal-
dehyde under PTC conditions to afford the addition prod-

ucts 20 and 21 (Y = CH₂OH) in 63% and 71% yield, and

with 60% and 81% de, respectively (Equation 5). In gen-

eral, pyrazinones are more stable than oxazinones towards

purification protocols and gave better yields and de, by

contrast oxazinones are more readily accessible. BEMP is

the base of choice for oxazinones when unactivated alkyl

halides were used as electrophiles, the reaction taking

place in short times (ca. 1 h), with >96% de and moderate

yields (38–65%). For pyrazinones, stoichiometric

amounts of DBU should be used for alkyl halides and 10

mol% for Michael additions affording products 21 in 49–

84% yield and 95–98% de. The presence of lithium io-
dide is important for both systems, since it prevents O-

alkylation in the case of oxazinones and the homocou-
pling of the enolate for pyrazinones. The relative con-
The most difficult task in the asymmetric synthesis of \( E \)-configuration of the obtained alkylated products 20 and 21 was confirmed by NOE experiments and by X-ray diffraction analysis in the case of 20 (\( Y = CH_2CH=C(CH) \)).

The third possibility is the allylation of glycine or alanine enolates under Pd(0)-catalysis. This process has been carried out previously only with LDA-generated enolates from Oppolzer’s benzophenone glycinimine 8,24 probably due to steric reasons. 25 The reaction takes place in 53–69% for oxazinones and 64–85% yields for pyrazinones, with 70–96% and 98% de, respectively. When unsymmetrically substituted allylic carbonates were employed, the attack of the enolate took place mainly or exclusively at the less substituted position on the \( (\eta^1\text{-allyl}) \)palladium complex and the resulting double bond was obtained with \( E \)-configuration. In the case of pyrazinone 19, the addition to vinylloxirane was regio- and diastereoselective by using Pd(OAc)\(_2\) and dppe, the corresponding \((E)\)-allylic alcohol 21 (\( Y = CH_2CH=CHCH_2OH \)) being obtained in 77% yield and 98% de.25b

The most difficult task in the asymmetric synthesis of \( \alpha,\alpha\)-dialkylated \( \alpha \)-amino acids, such as AMAAs 2228 is the final hydrolysis of the corresponding precursors. In the case of alkylated oxazinones 20 and pyrazinones 21 it was possible to perform the hydrolysis with 6 M aqueous HCl at 150 °C (pressure tube) for 1 d followed by precipitation of the free (S)-AMAAs 22 by using propylene oxide. Some representative examples such as \( \alpha \)-MePhe, \( \alpha \)-MeAsp, \( \alpha \)-MeTrp, \( \alpha \)-MeSer, \( \alpha \)-MeGlu, and \( \alpha \)-MeLeu were prepared in high enantiomeric excesses and good yields. In the case of the enantiomeric (6S)-oxazinone 18, the corresponding (R)-AMAAs, \( \alpha \)-MePhe, \( \alpha \)-MeAsp, \( \alpha \)-MeGlu, and \( \alpha \)-Iva were obtained.21b For the hydrolysis to \( \alpha \)-allylalanine the use of milder reaction conditions was necessary. Thus, in the case of the oxazinone 20 (\( Y = \text{allyl} \)) the imine was firstly hydrolysed with 2 M HCl in THF at room temperature for 3 h, followed by the ester hydrolysis with aqueous LiOH in THF at room temperature for 12 h. Finally, the amino acid was purified by Dowex column chromatography and isolated in 57% yield and 93% ee.21ab However, for the pyrazinone derivative 21 (\( Y = \text{allyl} \)) a mixture of 0.75 M hydrochloric acid, acetic acid, toluene and Dowex was heated at 100 °C during 4 days to give (S)-\( \alpha \)-allylalanine in 62% yield and 98% ee (Equation 3).23b

The dialkylation of oxazinone 18 and pyrazinone 19 with dichalides was studied for the asymmetric synthesis of heterocyclic AMAAs. Only oxazinone 18 underwent C and N-dialkylation in the presence of BEMP to afford the corresponding products 23 and 24 (55% and 60% yield), or under PTC conditions for 25 (80%) in >98% de. After the appropriate hydrolysis, optically pure cyclic (S)-AMAAs 26–28 were obtained in 73–81% yield.21bc

Equation 3

Equation 4
2.2 Electrophilic Alkylation with Chiral Phase-Transfer Catalysts

Other groups in this field were inspired by the pioneering work of O’Donnell’s and Grabowski’s groups\(^\text{27}\) using tetraalkylammonium halides derived from Cinchona alkaloids cinchonidine \(29\) and cinchonine \(30\) (\(R^1 = \text{Bn, R}^2 = \text{H, allyl, Bn}\)), as PTC catalysts in the monoalkylation of benzophenone-imine glycinate for the synthesis of \((R)\) and \((S)\)-\(\alpha\)-amino acids, respectively, with 42–81\% ee.\(^\text{5}\) Corey’s\(^\text{28}\) and Lygo’s\(^\text{29}\) groups could improve the ee up to 99.5\% with \(R^1 = \text{anthracenylmethyl}\). Modified ammonium salts\(^\text{29}\)\(^\text{30}\) were used with cesium hydroxide in dichloromethane at a temperature between –78 and –60 °C\(^\text{28}\) and, potassium hydroxide in toluene at room temperature,\(^\text{29}\) respectively. Chiral binaphthol derived ammonium salts\(^\text{31}\)\(^\text{32}\) with KOH in toluene at room temperature or cesium hydroxide at 0 °C have been used for the preparation of \((R)\)-AAs or \((R)\)-AMAAs in ee up to 96\% or 99\%.

NOBIN\(^\text{32}\) and TADDOLs\(^\text{33}\)\(^\text{34}\) ligands\(^\text{32}\) as well as chiral salen-metal complexes\(^\text{34}\)\(^\text{33}\) have been used for the synthesis of AMAAs with ee’s up to 93\% (Figure 3). Very recently, NOBIN\(^\text{32}\) has also been used for the asymmetric synthesis of AAs with high ee.\(^\text{34}\) The search for novel chiral PTC catalysts is still an important challenge.\(^\text{35,36}\)

We focused our attention on polymer-supported catalysts derived from Cinchona alkaloids, the most accessible ammonium salts,\(^\text{37}\) in order to achieve an easy separation and recovery of the PTC catalyst. Cinchonidine and cinchonine were alkylated with Merrifield resin\(^\text{38}\) to the corresponding ammonium salts\(^\text{35}\) and \(36\) (Equation 5). The enantioselective alkylation of isopropyl glycinate benzophenone imine \(37\) was carried out in toluene in the presence of 25\% aqueous sodium hydroxide at 0 °C with different activated alkyl halides and with catalysts \(35\) and \(36\).\(^\text{39}\) Monoalkylated products \(38\) were obtained in 70–95\% yield and the corresponding \((S)\)-AAs in up to 90\% ee with catalyst \(35\) and \((R)\)-AAs in up to 40\% ee in the case of polymer \(36\). The origin of the enantioselectivity is based on the close contact between the enolate and the chiral ammonium salt according to the X-ray structure of \(O\)-(9)-allyl-\(N\)-(9-anthracenylmethyl)cinchonidinium p-nitrophenoxide.\(^\text{28a}\) The model proposed by Corey explains the efficient blocking of one of the faces of the enolate by the ammonium salt.

We have used \((\text{aminomethyl})\)binaphthols\(^\text{40}\) related to NOBIN catalysts\(^\text{32}\) for the enantioselective alkylation of enolates derived from aldimines of alaninates by formation of chiral ion pairs (Equation 6).\(^\text{33}\) This type of hydrophobic amino phenols can act as chelating agents for alkali ions and therefore the ion-pairs can be soluble in organic solvents. Different \((S)\)-\((\text{aminomethyl})\)binaphthols \((\text{S})\)-BINOLAMs\(^\text{40}\) were prepared in 53–58\% overall yield from diacid \((\text{S})\)-\(^\text{39}\), which was prepared by homocoupling of methyl 3-hydroxy-2-naphthalene carboxylate\(^\text{40}\) and further resolution with L-leucine methyl ester.\(^\text{41}\)

---

**Figure 3**

Synlett 2002, No. 9, 1388–1403 ISSN 0936-5214 © Thieme Stuttgart · New York
These optically active ligands 40 were used in the alkylation of several aldimines of isopropyl alaninate 41 with benzyl bromide as electrophile and sodium hydroxide (3 equiv) in toluene at room temperature being the best reaction conditions (Equation 7).32 (S)-a-MePhe was isolated in 85% yield and 68% ee after hydrolysis using the diethylamine derivative (S)-40 (R1 = R2 = Et) as phase-transfer catalyst (5 mol%).

\[
\text{R = N-O} \quad \text{O} \quad \text{Pr} \quad \text{PhCHBr, rt} \quad \text{PhMe, NaOH} \quad \text{(S)-40 BINOLAMs}
\]

Equation 7

After these preliminary promising results we are now studying further applications of these aminophenols as catalysts in asymmetric synthesis.

2.3 Chiral a, b-Didehydroamino Acid Derivatives

Chiral a, b-didehydroamino acid (DDAA) derivatives13 are important building blocks for the synthesis of acyclic amino acids by hydrogenation reactions.44,26 Moreover, they are especially suitable compounds for cyclopropanation and cycloaddition reactions affording 1-aminocyclopropane-1-carboxylic acids (ACCs)21,45 and cyclic and bicyclic a-amino acids.21 For the synthesis of chiral cyclic DDAA derivatives 43 and 44, Horner–Wadsworth–Emmons olefination conditions are used after preparation of the corresponding cyclic glycine phosphonates (Figure 4). In the case of derivatives 45 and 46, condensation with aldehydes under strong basic conditions must be used. We have developed a preparation of chiral cyclic DDAA derivatives with the structure of oxazinone and pyrazinone bearing an imine function, under mild condensation conditions, in order to study their applications to the asymmetric synthesis of a-amino acids.

L-Valine-derived (S)-2-hydroxy and (S)-2-aminoisovalerophenone were used for the preparation of chiral glycine templates oxazinone 47 and pyrazinone 48, respectively (Scheme 2). In the case of oxazinone 47, (S)-2-hydroxyisovalerophenone was allowed to react with N-Boc-glycine under DCC conditions followed by deprotection with hydrogen chloride and subsequent trimethylamine-mediated cyclization affording 47 in 53% overall yield.46 For the synthesis of pyrazinone 48 the same strategy as for the alanine derivative 19 was employed, providing the corresponding glycine derivative in 78% overall yield.47

The Knoevenagel-type condensation of these glycine templates with aldehydes took place with potassium carbonate as base and TBAB as phase-transfer catalyst in acetonitrile at room temperature to furnish diastereoselectively (Z)-DDAA derivatives 49 (50–64% yield)46 and 50 (47–88%).47 Dehydroalanine derivatives 5146 and 5247 were obtained by simple reaction of glycine templates 47 and 48 with Eschenmoser’s salt at room temperature in 50% and 88% yield, respectively (Equation 8). In the case of glycine-derived pyrazinone 48, it was also possible to carry out the condensation with tert-butoxybis(dimethylamino)methane (Bredereck’s reagent) or even with inexpensive N,N-dimethylformamide dimethyleacetal in 1,2-dimethoxyethane (DME) at 75 ºC to provide diastereoselectively enaminoine (Z)-53 in 96% and 95% yield, respectively.

Pyrazinone DDAA derivatives 50 could also be prepared by Heck reaction of the dehydroalanine derivative 52 and by vinylic substitution onto enaminoine 53 (Equation 9).47b The coupling of aryl iodides with the methylenepyrazinoine 52 took place diastereoselectively under Jeffery’s conditions,48 using palladium(II) acetate (5 mol%) and triphenylphosphine (10 mol%) as catalyst in the presence of tetrabutylammonium bromide and potassium carbonate in refluxing acetonitrile in 54–70% yield. The oxazinone derivative 51 decomposed under similar reaction conditions. Enaminone 53 can act as β-acylvinyl cation equivalent49 reacting with Grignard reagents or under Barbier conditions50 affording diastereoselectively (Z)-DDAA derivatives 50 in 31–60% yield.

Hydrogenation reaction only took place with oxazinone DDAA derivatives 49. Higher diastereoselectivities were
obtained with Pearlman’s catalyst in methanol at room temperature and at normal pressure, to give all-cis-morpholin-2-ones 54 in 62–95% yield and 92–94% de. When the hydrogenation process was performed in the presence of aqueous formaldehyde, the corresponding N-methylmorpholinones 55 were obtained in 70–75% yield and 82–96% de. 47 The easy hydrogenation of the imine group is due to the conjugation of the phenyl group and occurred with total diastereoselectivity. The configuration was assigned by NMR studies as well as by X-ray diffraction analysis on product 55 (R = t-Bu). The hydrolysis was studied only in the case of morpholinones 55 in order to obtain N-methyl-α-amino acids (N-MAAs) because they are important components of peptides and depsipeptides isolated from plant strains, microorganisms and marine species. 51 Hydrogenolytic cleavage of the benzylamine moiety in morpholinones 55 (R = Me, i-Pr) was achieved with Pearlman’s catalyst and hydrogen at 3.5 bar in methanol in the presence of trifluoroacetic acid, followed by hydrolysis with 6 M hydrochloric acid at 150 °C and treatment with propylene oxide. Thus, enantiomerically pure (S)-2-(methylamino)butanoic acid and (S)-N-MeLeu were isolated in 63% and 83% overall yield, respectively (Equation 10).

The diastereoselective cyclopropanation 52 of DDAA derivatives 49 and 50 was achieved using Corey’s dimethylsulfoxonium methylide, 53 prepared in DMF or DMSO with sodium hydride as base at room temperature. This methodology was applied to the synthesis of (–)-allo-norcoronamic acid 58 and (–)-allo-coronamic acid 59, which play an important role in the control of enzymatic processes for plant growth and fruit ripening. The cyclopropanation was carried out using oxazinone and pyrazinone DDAA derivatives 49 and 50 (R = Me, Et). Spirocyclic compounds 56 and 57 were obtained in 9:1 dr in the case of oxazinones 46a,c in 11:1 dr (R = Me) and 23:1 dr (R = Et) for pyrazinones. 47 Pure diastereomers could be isolated after flash chromatography in 52% (R = Me) and 63% (R = Et) yield for oxazinones and in 70% (R = Me) and 79% (R = Et) yield for pyrazinones. The configuration of 56 (R = Et) was determined by X-ray diffraction analysis. 56c The minor diastereomers result probably from attack at the most hindered side; alternatively, a β,γ-rotation of the formed enolate adduct prior to the intramolecular displacement of DMSO has to be ruled out. The corresponding 1-aminocyclopropanecarboxylic acids (ACCs) 58 and 59 were obtained from the oxazinones in 60% and

Equation 8

Equation 9

Equation 10
67% yield, respectively in enantiomerically pure form after hydrolysis with 6 M hydrochloric acid at 150 ºC and treatment of the hydrochlorides with propylene oxide in the case of oxazinones (Equation 11). However, pyrazinone derivatives \(57\) decomposed under several hydrolysis conditions, and \((-\)\(\)-allo\)-norcoronamic acid \(58\) could be isolated in 24% yield after treatment with 3 M hydrochloric acid at 100ºC for 4 days.\(^{47b}\)

The Diels–Alder cycloaddition reaction was performed with dehydroalanine derivatives \(51\) and \(52\), which behave as better dienophiles than other dehydroalanine related systems,\(^{55}\) reacting with cyclic dienes under smooth reaction conditions and with \(endo\)-selectivity. \(endo\)-Adducts \(60\) and \(61\) were mainly obtained using cyclopentadiene after reaction at room temperature for 3 hours and isolated after purification in 55% and 42% yield, respectively. The configuration of adduct \(60\) was established by X-ray diffraction analysis.\(^{56}\) For cyclohexadiene it was necessary to heat at 90 ºC for 6 hours affording oxazinone \(62\) in 49% yield. In the case of pyrazinone \(52\) the reaction was carried out at room temperature for 6 days providing adduct \(63\) in 95% yield, the configuration of which was determined by NMR studies on a reduced derivative of \(63\).\(^{47a}\) The corresponding saturated bicyclic amino acids were isolated after hydrogenation-hydrolysis processes. \((-\)\(\)\(-1R,2R,4S\))-2-Aminobicyclo[2.2.1]heptane-2-carboxylic acid \(64\) was obtained in 85% and 61% yield based on oxazinone \(62\) and pyrazinone \(52\), respectively (Equation 12). Related bicyclo[2.2.2]octane \(65\) was isolated in 85% and 38% overall yield based on oxazinone \(63\) and pyrazinone \(52\), respectively. These type of bicyclic amino acids are very resistant to metabolic attack. Compound \(64\) inhibits the transport of non polar \(\alpha\)-amino acids across cell membranes, acts as insulin releasing factor, and inhibits flavoprotein amino acid oxidases, whereas amino acid \(65\) perturbs selectively the levels of neutral amino acids in the cerebral cortex.\(^{56}\)

A noticeable feature of these dienophiles \(51\) and \(52\) is their high reactivity and the \(endo\)-selectivity compared to other DDAA derivatives such as \(43\),\(^{55}\) which need days to react with cyclopentadiene and gave \(exo\)-cycloadducts. The rather low energy of their LUMO and the lower steric hindrance close to the nitrogen atom in compounds \(51\) and \(52\) explain the observed difference in reactivity and stereoselectivity.

### 2.4 Chiral Azomethine Ylides

At this point we were interested in studying further applications of chiral saturated oxazinones \(69\) and \(70\), derived from glycine \(47\) and alanine \(18\) templates, respectively, as precursors of chiral azomethine ylides. Thus, the most direct strategy for the synthesis of enantiomerically enriched substituted prolines is 1,3-dipolar cycloaddition between chiral azomethine ylides stabilized by a carboxy function and a dipolarophile. Furthermore, it is possible to control the simultaneous formation of four defined stereocenters.\(^{19b,57}\) Seebach’s imidazolidinone-derived ylide \(66\),\(^{58}\) Williams’ \(67\),\(^{59}\) and Harwood’s morpholin-2-one ylides \(68\) have been used efficiently as chiral dipoles (Figure 5). Moreover, morpholin-2-ones \(69\) and \(70\) derived ylides \(71\) and \(72\) bearing bulky groups, such as an isopropyl at C-6 and a phenyl at C-5 could determine the diastereoselection of the cycloaddition reaction.

Equation 11

[Equation 11]

Equation 12

[Equation 12]
Catalytic hydrogenation of glycine 47 and alanine 18 oxazinones under normal hydrogen pressure in the presence of palladium on carbon afforded diastereoselectively morpholin-2-ones 69 and 70 in 70% and 90% yield, respectively. They reacted with different electron-deficient olefins or acetylenes in the presence of paraformaldehyde in toluene at 80 ºC to furnish the corresponding cycladducts 73 and 74 (22–75% isolated yields) as major products as a consequence of a high endo-selectivity (Equation 13). This stereoselectivity is higher than that observed when using dipoles 68,69 but slightly lower than employing morpholinone-derived dipoles 67,59. Theoretical studies using the PM3 hamiltonian62,63 on dipole 72 showed a more stable conformation with the phenyl and isopropyl groups in pseudo-axial and in pseudo-equatorial position, respectively. In the case of using ethyl acetylenecarboxylate, the reaction with ylid 72 was totally regioselective affording unsaturated product 74 (R1 = H, R2 = CO2Et), according to the frontier orbital coefficients in azomethine ylides and dipolarophiles.57 The degree of asymmetric induction was fairly high corresponding to attack of the dipolarophile at the less hindered face of dipoles 71 and 72.

The X-ray diffraction analysis of adduct 74, derived form N-methylmaleimide allowed the configuration of all stereocenters to be assigned. This adduct was hydrolyzed to proline 75 in 60% overall yield by esterification with methanol followed by hydrogenolysis at 3.5 bar with Pearlman’s catalyst and hydrolysis and precipitation of the free amino acid (Equation 14).

For the transition structures, the PM3 semi-empirical method62 and the hybrid Hartree–Fock (HF)/DTF method B3LYP/6-31G(d)18 revealed that endo and exo approaches were concerted but asynchronus, with a difference of energies of 0.7 and 2.4 Kcal/mol, respectively, always favouring the former.61

3 Protecting-group Reagents

The use of benzyloxycarbonyl (Cbz) and 9-fluorenylmethoxycarbonyl (Fmoc) groups for temporary protection of primary and secondary amines, and specially for amino acids, was a key discovery in modern peptide chemistry.3 These carbamates as well as the tert-butoxycarbonyl (Boc) group are very useful for minimizing racemization, generally by formation of oxazolones when N-acylated amino acids are prepared. In addition, they can be cleaved under different reaction conditions. For the introduction of the Boc group, di-tert-butyldicarbonate is the most useful reagent, while for Cbz and Fmoc the corresponding chloroformate esters are used. However, these chloroformates are unstable, highly toxic and have tendency to promote the formation of undesirable protected dipptides.64,65 For these reasons other Cbz-X and Fmoc-X reagents have been developed, N-hydroxy succinimide derivatives Cbz-OSu and Fmoc-OSu being particularly useful, allow N-protection to be performed in the absence of a base. We have been working on the preparation of reagents Cbz-OX 76 and Fmoc-OX 77 derived from N-hydroxy succinimide, N-hydroxy-5-norbornene-2,3, dicarboxamide, N-hydroxyphthalimide and 1-hydroxy benzotriazole (HOBt). Our aims have been to find simple, economical, easily scalable and green processes for the preparation of reagents 76 and 77 (Figure 6). For this purpose, two aspects of the synthesis have been improved. Firstly, the in situ preparation of N-hydroximides HOX revealed that endo and exo approaches were concerted but asynchronous, with a difference of energies of 0.7 and 2.4 Kcal/mol, respectively, always favouring the former.
chloroformates and N-hydroxyimides or 1-hydroxybenzotriazole hydrate was carried out in a mixture of an organic solvent (toluene, dichloromethane) and water, using potassium carbonate as base and tetrabutyllammonium chloride as phase-transfer catalyst. These processes have been carried out in 20 mmol and in some cases in 3 mol scale and with overall yields ranging from 62% to 94%.

In this context we envisaged that the development of polymer supported Cbz-OSu and Fmoc-OSu reagents would allow the easy separation and recycling of the P-XOH reagent. Recent examples of Fmoc, Cbz and Boc-derivatives of a polystyrene-bound HOBt and of a N-hydroxysuccinimide (HOSu) ring-opening metathesis polymer have been used as protecting group reagents. We focused our attention on the very inexpensive commercially available poly(styrene-alt-maleic anhydride), which, by reaction with aqueous hydroxyamine gave rise to a poly(styrene-co-N-hydroxymaleimide) with an activity of 1.5 mmol g⁻¹. The acylation with benzyl or fluorenylmethyl chloroformates, as previously described for reagents 76 and 77, afforded Cbz-P-OSu 78 and Fmoc-P-OSu 80 as stable white solids soluble in polar solvents such as methanol, acetone, DMSO, and DMF (Figure 7). The protection of amines and amino acids took place with only one equivalent of these reagents in aceton–water in the presence of potassium carbonate. The corresponding products were isolated in good yields 35–90% for Cbz- and 40–95% for Fmoc-derivatives with recovery of the P-HOSu. The synthesis of other P-HOSu-based protecting-group reagents is underway.

4 Peptide Coupling Reagents

The synthesis of protecting group reagents, is a classical methodology used to generate in situ active esters. Phosphonium and aminium salts as well as other reagents, have become very efficient activating agents in both solution and solid phase peptide synthesis. In this field we have considered the synthesis of new economical reagents based on carbodiimides and aminium salts.

We found out that previously mentioned polymer-supported N-hydroxysuccinimide (P-HOSu 78) behaves as a nice recoverable additive for dicyclohexylcarbodiimide (DCC)-mediated solution-phase synthesis of simple di- and tri-peptides. These studies have been carried out with both HOSu and P-HOSu by choosing different protected (Boc, Cbz, Fmoc) α-amino acids at room temperature in the presence of pyridine as a base in acetonitrile for 6 to 7 hours. Yields (83–98%) were similar for both additives, although in some cases P-HOSu was more effective than HOSu. In the case of difficult couplings, for example for α,α-dialkylamino acids such as α-aminoisobutyric acid (Aib) or N-methyl-α-amino acids, the reaction was performed at 40 °C in 1 day (yields 47–70%). The extent of racemization was examined with Antensus’ test (the coupling of CbzGlyPheOH and ValOme) affording the corresponding tripeptide in 18:1 and 24:1 diastereomeric ratios with P-HOSu and HOSu, respectively, whereas the dr was 9:1 without the additive. The P-HOSu could be recovered by precipitation with hexanes and simple filtration. This polymer showed good mechanical stability, the cross-linking with diamines as in the case of poly(ethylene-co-N-hydroxymaleimide), not being necessary.

Aminium salts became very popular reagents owing to their efficiency and low degree of racemization. 1-Hydroxybenzotriazole (HOBt) is the most used HOS system being the leaving group in reagents such as O-benzotriazol-1-yl-N,N,N',N'-tetramethyluronium hexafluorophosphate (HBTU, 81) and tetrafluoroborate (TBTU, 82) (Figure 8). These reagents have an aminium structure on the solid state. After the coupling process the peptide has to be carefully washed with water in order to remove all traces of HOBt. We envisaged that the use of a polymer-bound HOBt for the preparation of onium salts would facilitate the separation and recovery of the reagent. Thus, the related polymer-supported reagents P-HBTU 83 and P-TBTU 84 have been prepared from the already described polystyrene-bound HOBt by reaction with the chloronium hexafluorophosphate or tetrafluoroborate derived from tetramethyleurea (TMU) and oxalyl chloride, in the presence of pyridine.
P-TBTU 84 was assayed in di- and tri-peptide synthesis and compared with TBTU 82.74 The experiments were carried out in acetonitrile as solvent and pyridine as base for 1 day at room temperature or at 50 °C in the case of hindered amino acids (Aib and N-MeVal). In general, the reaction times were longer with the polymeric reagent and yields slightly lower. No racemization was detected when the Anteunis’ test72 was performed. P-TBTU was found to be effective even under aqueous conditions. Thus, the coupling in acetonitrile containing 5% water took place with the same yield as in neat acetonitrile. Polymer-supported P-HOBt was recovered by simple filtration and reused again for the preparation of P-TBTU. Similar results have been found with P-HBTU.73

Our aims in the case of non-supported peptide coupling reagents, were: (a) to find an inexpensive water soluble XOH leaving group, (b) to use a one-pot phosgene-free procedure for the synthesis of amine salts in order to facilitate its scale-up, and (c) to use non-toxic amines. As an alternative to already described HOX systems, we focused our attention on the economically favourable 2-mercaptoypyridine-1-oxide 85, which is also very soluble in water and can be easily removed by extractive workup. The corresponding TMU-derived thiouronium reagents (5)-(1-oxido-2-pyridinyl)-1,1,3,3-tetramethylthiouronium hexafluorophosphate 87, HOTT76 and tetrafluoroborate 88, TOTT were prepared in 55% and 75% overall yield following a one-pot procedure by reaction with the chlorouronium salts in the presence of triethylamine (Equation 15).77 For the synthesis of chlorouronium salts 86 a phosgene-free protocol based on the use of oxalyl chloride and a catalytic amount of DMF, followed by in situ anion interchange was used.

\[
\text{85: } X = \text{PF}_3 \quad \text{86: } X = \text{Cl}^+ \\
\text{87: } X = \text{PF}_3 \quad \text{88: } X = \text{BF}_4^-
\]

**Equation 15**

Reagents 87 and 88 were used in the solution-phase synthesis of peptides and compared with other coupling reagents, such as TBTU 82. In general, good yields (71–97%) were obtained in acetonitrile or DMF with triethylamine as base even coupling Aib and N-MeAAs (35–82% yields). Anteunis’ test72 gave 10:1 dr and Young’s test (synthesis of BzLeu-Gly-OEt)78 afforded 7% and 3.7% racemization with HOTT 87 and TOTT 88, respectively. These values are lower when compared to other HOBt-based uronium salts, for example HBTU 81 gave 12.7% racemization in Young’s test.79

In order to check the efficiency of HOTT 87 and TOTT 88 in solid-phase peptide synthesis (SPPS), the manual stepwise solid-phase assembly of a pentapeptide related to Leu-enkephalinamide, H-Tyr-Aib-Aib-Phe-LeuNH$_2$,80 in which Gly has been substituted by Aib, was performed following a Fmoc/-Bu protection scheme. A poly(ethylene- glycol)-polystyrene (PEG-PS)-resin bearing a peptide amide Rink linker was used as solid support, in DMF as solvent, diisopropylethylamine (DIEA) as base and TBTU 82 as coupling reagent except for the Aib-Aib bond. After 2 hours reaction with HOTT and TOTT, 24% and 19% yield of pentapeptide was obtained, similar to TBTU, which gave 29% of efficiency.81 The extent of racemization in SPPS was studied with two model tripeptides containing Ser (H-Gly-Ser-Phe-NH$_2$)82 and His (H-Gly-His-Phe-NH$_2$),83 which are especially prone to racemization. The synthesis was performed following the same methodology described above for efficiency studies using HOTT, TOTT and TBTU and we observed in all cases <1% of racemization for the Ser-model and 1.6%, 1.4% and 2.9%, respectively for the His-model.81

These thiouronium salts 87 and 88 have also been used as amidation reagents for the synthesis of amides (45–95% yield) derived from aliphatic and aromatic acids 89 and different substituted amines.77 Moreover, starting from carboxylic acids, primary amides 90 can be easily prepared by reaction with ammonium chloride in DMF as solvent and DIEA as base.84 The reaction is very fast (30 min) and takes place at room temperature even with hindered substrates. Different functionalised carboxylic acids and protected (Boc, Cbz and Fmoc) α-amino acids have been transformed successfully into the corresponding pure amides (46-99% yield).84 These reagents are also very effective for the synthesis of hydroxamates such as Weinreb amides 91, and O-methyl or O-benzylhydroxamates 92 under similar reaction conditions (2–3 h, r.t.) described for primary amides (Equation 16). Different carboxylic acids 89, as well as protected α-amino acids, were transformed into pure hydroxamates 91 and 92 in high yields (70–95%) without appreciable racemization.85

\[
\text{90: } \text{NH}_2\text{Cl} \quad \text{91: } \text{R}^1\text{CONHOR}^2 \\
\text{92: } \text{R}^1\text{CONH}_2 \\
\text{93: } \text{R}^1\text{CO}_2\text{H} \quad \text{94: } \text{MeN}_2\text{OMe}^+\text{Cl} \\
\text{95: } \text{NH}_2\text{Cl} \quad \text{96: } \text{R}^1\text{CONH}_2 \\
\text{97: } \text{R}^1\text{CO}_2\text{H} \quad \text{98: } \text{MeN}_2\text{OMe}^+\text{Cl} \\
\text{99: } \text{NH}_2\text{Cl} \quad \text{100: } \text{R}^1\text{CONHOR}^2
\]

**Equation 16**
Taking into account the reported embryotoxicity of tetramethyleurea (TMU),\(^6\) we have prepared the analogous thiouronium salts 94 (HODT) and 95 (TODT) derived from a non toxic urea, the common solvent 1,3-dimethylpropyleneurea (DMPU).\(^3\) They have been synthesised following the same one-pot phosgene free methodology described for HOTT and TOTT. The chlorouronium 93 as well as the thiouronium salts 94 and 95 are more stable than the corresponding 1,3-dimethylylenether derivatives.\(^7\) We have studied the use of these reagents 94 (HODT) and 95 (TODT) in solution and in solid-phase peptide synthesis, being as efficient as 87 (HOTT) and 88 (TOTT) in solution. However, higher degrees of racemization were obtained with DMPU reagents in the Young’s test\(^7\) (39.7% and 41.1%, respectively), whereas Anteunis’ test\(^2\) gave similar results (7.4% and 9.0%, respectively).\(^8\) For the SPPS, a lower yield in the synthesis of Leu-enkephalinamide system (10% and 14%) and similar racemization ratios (Ser: <1% and His: 2.0%) were observed.\(^8\)

\[
\text{Equation 17}
\]

5 Conclusion

This account has shown that chiral acyclic glycine imines derived from ethedrine-imidazolidinones and from pseudoephedrine are appropriate templates for the asymmetric synthesis of monoalkylated cyclic and acyclic \(\alpha\)-amino acids by means of diastereoselective alkylation reaction under mild easily scalable reaction conditions. However, the cyclic chiral alanine imines either with oxazinone or pyrazinone structures are more convenient templates for the synthesis of dialkylated \(\alpha\)-amino acids. For the enantioselective alkylation of acyclic imino glycines, polymer-supported \textit{Cinchona} alkaloid-derived ammonium salts are recyclable phase-transfer catalysts, whereas for imino alaninates, bis(aminomethyl)binaphthols (BINOLAMs) are the appropriate phase-transfer catalysts. Chiral \(\alpha,\beta\)-didehydroamino acid derivatives with oxazinone and pyrazinone structure have been used successfully in hydrogenation, Heck, cyclopropanation and Diels–Alder reactions for the asymmetric synthesis of NMAAs, ACCs and bicyclic amino acids. Azomethine ylides derived from the morpholinones, prepared by hydrogenation of oxazinones, are excellent dipoles for the 1,3-dipolar cycloaddition with dipolarophiles for the asymmetric synthesis of prolines. In the field of protection of amino acids, Fmoc-P-OSu and Chz-P-OSu, derived from polymeric \(N\)-hydroxysuccinimide (P-HOSu) are very effective reagents for the protection of amino groups.

In the case of peptide coupling reagents, polymeric P-HOSu/DCC and P-TBTU and P-HBTU are very efficient for solution-phase synthesis whereas thiouronium salts derived from 2-mercaptopyridine-1-oxide and TMU, such as HOTT and TOTT, and from DMPU, such as HODT and TODT have been used in solution- and solid-phase peptide synthesis with efficiency and racemization rates comparable to other aminium salts. They can also be used for the direct preparation of primary amides, Weinreb amides and other hydroxamates by direct coupling of carboxylic acids and amino acids with ammonium chloride or hydroxylamine derivatives.

Acknowledgement

First of all I want to thank all my co-workers whose names appear in the references for their fundamental, both experimental and intellectual, contribution to the chemistry described in this account. Continuous financial support by the national and regional administrations through the corresponding institutions (Ministerio de Educacion y Ciencia, Ministerio de Ciencia y Tecnologia and Generalitat Valenciana) is gratefully acknowledged. I also thank Luxembourg Industries (PAMOL) Ltd. and ASAC Pharmaceuticals International S. A. for generous financial support.

References

   (b) Wipf, P. Chem. Rev. 1995, 95, 2115.

   (i) Studer, A. Synthesis 1996, 793.


(73) Soriano, J. M. manuscript in preparation.


