



# Shear Bond Strength of Orthodontic Brackets to Resin-Infiltrated Enamel

Kanlaya Insee<sup>1,2</sup> Natanan Boonyanitchayakul<sup>3</sup> Chotirot Temprasert<sup>3</sup> Awiruth Klaisiri<sup>4</sup>

<sup>1</sup>Division of Orthodontics, Faculty of Dentistry, Thammasat University, Pathum Thani, Thailand

<sup>2</sup>Thammasat University Research Unit in Dental Biomechanics, Thammasat University, Pathum Thani, Thailand

<sup>3</sup>Faculty of Dentistry, Thammasat University, Pathum Thani, Thailand

<sup>4</sup>Division of Restorative Dentistry, Faculty of Dentistry, Thammasat University, Pathum Thani, Thailand

Address for correspondence Kanlaya Insee, DDS, MSc, FRCDS, Division of Orthodontics, Faculty of Dentistry, Thammasat University, Pathum Thani 12120, Thailand (e-mail: ikanlaya@tu.ac.th).

Awiruth Klaisiri, BSc, DDS, PhD, Division of Restorative Dentistry, Faculty of Dentistry, Thammasat University, Pathum Thani 12120, Thailand (e-mail: dentton@hotmail.com).

Eur J Gen Dent 2025;14:136–141.

## Abstract

**Objectives** This study aims to evaluate shear bond strength (SBS) of orthodontic brackets to enamel after resin infiltration pretreatment using different adhesive systems.

**Materials and Methods** Sixty extracted maxillary first premolars were divided into five groups ( $n = 12$ ). Group I: sound enamel + Transbond XT; group II: resin-infiltrated enamel (ICON) + Transbond XT; group III: ICON + Scotchbond Universal Plus; group IV: ICON + Assure PLUS; group V: ICON + Transbond Plus Self Etching. The SBS was measured using universal testing machine and analyzed using analysis of variance (ANOVA). The adhesive remnant index (ARI) score after debonding was determined under stereomicroscope with a 10× magnification.

**Statistical Analysis** A one-way ANOVA and post hoc Tukey's test were used to compare the data. Further, the ARI scores were evaluated using a chi-squared test. The level of significance was set at  $p = 0.05$ .

**Results** SBS of group I, II, III, IV, and V were  $11.70 \pm 3.17$ ,  $11.23 \pm 3.06$ ,  $9.52 \pm 1.73$ ,  $8.97 \pm 1.12$ , and  $9.14 \pm 0.70$  MPa, respectively. SBS of group IV and V was significantly lower than group I and II ( $p < 0.05$ ). There was no significant difference in the ARI scores among the five groups ( $p > 0.05$ ).

**Conclusion** The SBS of enamel resin infiltration pretreatment depends on the adhesive system. The SBS of all groups was within adequate SBS range in clinical use. The most common ARI score was 2, which indicated lower risk of enamel fractures when debonding.

## Keywords

- ▶ demineralized enamel
- ▶ orthodontic adhesives
- ▶ resin infiltration
- ▶ shear bond strength

## Introduction

The attachment of orthodontic brackets can lead to increased plaque retention, making it more likely for demineralization and early caries to develop around the brackets, especially when the patient's oral hygiene is inadequate. It is worth

noting that white spot lesions may already exist at the beginning of orthodontic treatment.<sup>1</sup> during the rebonding process, white spot lesions may be observed on the buccal surface of teeth. This could raise concerns for the orthodontist regarding the effectiveness of the bonding procedure on these surfaces.<sup>2</sup>

article published online  
September 17, 2024

DOI <https://doi.org/10.1055/s-0044-1789241>.  
ISSN 2320-4753.

© 2024. The Author(s).

This is an open access article published by Thieme under the terms of the Creative Commons Attribution License, permitting unrestricted use, distribution, and reproduction so long as the original work is properly cited. (<https://creativecommons.org/licenses/by/4.0/>)

Thieme Medical and Scientific Publishers Pvt. Ltd., A-12, 2nd Floor, Sector 2, Noida-201301 UP, India

In orthodontic treatment, brackets need to have a strong attachment to withstand orthodontic forces and enable to controlled tooth movement. However, at the final stage of treatment, brackets must be removed easily without causing damage to the enamel surface. Therefore, the brackets' bonding failure is an orthodontic treatment limitation that negatively impacts both patients and orthodontists.<sup>3</sup>

Shear bond strength's (SBS) limits of orthodontic bracket are not clearly defined in the literature.<sup>4</sup> The most frequently cited SBS for orthodontic brackets within the minimum range of 5.9 to 7.8 MPa that was adequate to resist masticatory force, was suggested by Reynolds.<sup>5</sup> However, it is important to ensure that adhesion forces are not too strong (around 40–50 MPa) to prevent any enamel loss during the debonding process.<sup>4</sup>

Demineralized enamel has a negative effect on the SBS of orthodontic brackets. Several studies<sup>2,6–9</sup> showed that SBS was significantly reduced when brackets were applied to demineralized enamel compared with that to sound enamel.

The traditional method to treat white spot lesions was the use of fluorides to remineralize incipient lesions. However, it is still controversial whether this treatment improves the porous enamel's milky color or only rehardens the surface layer with no impact on the tooth's appearance. White spot treatment methods have developed over time to ensure covering up lesions and making them less visible. Furthermore, the most recent treatment technique was applying the affected area with low viscosity infiltrant resins.<sup>10–12</sup> Resin infiltration is a minimally invasive procedure that penetrates into the initial carious lesion and creates a micromechanically interlocking polymer framework, which acts as a barrier to prevent further demineralization and arrest the lesion progression.<sup>11,12</sup> Several studies assessed the aesthetic improvement of the white spot lesion using different techniques. A statistically significant improvement in camouflage effect and considerable color change were seen in the lesions treated with resin infiltration.<sup>13</sup>

For orthodontic application following treatment with resin infiltration, several studies demonstrated that SBS of resin infiltration pretreatment is significantly comparable to intact enamel.<sup>8–10</sup> On the contrary, Gulec and Goymen<sup>14</sup> and Attin et al<sup>2</sup> demonstrated that SBS values of resin infiltration pretreatment were significantly lower when compared with the intact enamel group. The aim of this study was to evaluate the SBS of resin-infiltrated enamel to orthodontic brackets using different adhesive systems: *in vitro* study. The null hypothesis was that the SBS of resin-infiltrated enamel to orthodontic brackets using different adhesive systems is not different for each adhesive system.

## Materials and Methods

### Sample Preparation

Correcting extracted teeth was approved by the Ethics Review Subcommittee Board for Human Research Involving Sciences, Thammasat University, No. 3 (Faculty of Health Sciences and Science and Technology, approval date: April 2, 2022).

The G\*Power 3.1 software was utilized to calculate the sample size, with 0.05 serving as the significance level and 0.95 as the power. Sixty extracted maxillary first premolars were collected. Teeth with caries, cracks, erosion, fluorosis, hypomineralization, and dental restorations were excluded. Note that 0.1% thymol solution was used to store extracted teeth for no longer than 2 months.<sup>15</sup> All extracted teeth were randomly allocated into five groups ( $n = 12$ ) and removed the root at 2 to 3 mm under cemento-enamel junction using a carborundum disc.

Except for group I (control), groups II to V were coated with nail varnish, with a 5 × 5-mm uncoated area on the buccal surface to limit demineralizing of the entire enamel surface. Then, the creation of artificial white spot lesions was conducted in groups II to V according to Pintanon et al and Klaisiri et al.<sup>11,16</sup>

### Resin Infiltration Procedure

Each sample of group II to V was performed a resin infiltration procedure (ICON, DMG Chemisch-Pharmazeutische Fabrik GmbH, Hamburg, Germany) as the manufacturer recommended on the lesion surface of the enamel as the following:

- (1) Applying Icon-Etch for 120 seconds followed by a 30-second water rinsing and air-drying.
- (2) Applying Icon-Dry for 30 seconds and air-drying.
- (3) Applying Icon-Infiltrant for 180 seconds removing excess material with a cotton roll, and light curing for 40 seconds.
- (4) Reapplying Icon-Infiltrant for 60 seconds and then light curing for 40 seconds.

### Bonding Procedure

GEMINI MBT 0.022 Twin premolar brackets (3M Unitek, Monrovia, California, United States) were bonded by the same expert operator at the middle area of the buccal surface according to the following systems:

- Group I: the brackets were bonded to intact enamel. 37% phosphoric acid gel (FineEtch, Spident Co., Ltd., Namdong-Gu, Incheon, Korea) was applied for 15 seconds, water rinsed for 20 seconds, and air dried for 10 seconds followed by applying a thin layer of the Transbond XT primer (3M Unitek). The brackets were bonded with Transbond XT adhesive resin (3M Unitek) and light cured using a Mini LED SuperCharged light curing unit (Satelec, Acteon, Merignac Cedex, France).
- Group II: the brackets were bonded to resin-infiltrated enamel. Then, they were treated in the same order and the same adhesive as the samples in group I.
- Group III: the brackets were bonded to resin-infiltrated enamel. Note that 37% phosphoric acid gel was applied for 15 seconds, water rinsed for 20 seconds, and air dried for 10 seconds followed by application of Scotchbond Universal Plus (3M Deutschland GmbH, Neuss, Germany) to the etched surface, 20 seconds rubbing, and 10 seconds light curing. Then, the brackets were bonded with Transbond XT adhesive resin and light cured.

Group IV: the brackets were bonded to resin-infiltrated enamel. Note that 37% phosphoric acid gel was applied for 15 seconds, water rinsed for 20 seconds, and air dried for 10 seconds followed by application of Assure PLUS (Reliance Orthodontic Products, Itasca, Illinois, United States) to the prepared tooth, gently air-drying, and 10 seconds light curing. Then, the brackets were bonded with Transbond XT adhesive resin and light cured.

Group V: the brackets were bonded to resin-infiltrated enamel. Transbond Plus Self Etching Primer (3M Unitek) was used with rubbing for 5 seconds, dried into a thin layer, and light cured for 10 seconds. Then, the brackets were bonded with Transbond XT adhesive resin and light cured.

### Thermocycling Procedure

The thermocycling procedure will be performed to allow an artificial aging effect on the dental materials. All samples were embedded in a self-cured acrylic resin in a polyvinyl chloride ring and immersed in artificial saliva for 24 hours at 37°C. Using a thermocycling machine (Medical and Environment Equipment Research Laboratory, King Mongkut's Institute of Technology Ladkrabang, Bangkok, Thailand), the samples were run through 2,000 cycles<sup>17</sup> of 30 seconds in each bath of 5°C cold water and 55°C hot water with a transfer time of 10 seconds.

### Shear Bonding Procedure

Under a universal testing machine model AGS-X (Shimadzu Co., Ltd., Kyoto, Japan), the samples were placed in a mounting jig. The force was vertically applied over the tooth-bracket base interface by a knife-edge chisel with a 500-N load cell and a 1-mm per minute crosshead speed. The data was recorded and calculated the SBS for debonding brackets (MPa) using the following equation:

$$SBS = \frac{F}{A}$$

where  $F$  is the maximal load before the debonding of the bracket (N), and  $A$  is bonding area (mm<sup>2</sup>).

### Adhesive Remnant Evaluation

A stereomicroscope with a 10× magnification (Euromex Microscopen BV, Arnhem, Netherlands) was used to determine the adhesive remnant on the debonded area and calculated by using image analysis (ImageJ software, Maryland, United States). The adhesive remnant index (ARI) scores were classified into four categories as shown in ►Table 1 and ►Fig. 1.<sup>18</sup>

**Table 1** The definition of ARI scores

ARI score	Definition
0	No adhesive remained on the tooth surface
1	Less than 50% of the adhesive remained on the tooth surface
2	More than or equal 50% of the adhesive remained on the tooth surface
3	All of adhesive remained on the tooth surface

Abbreviation: ARI, adhesive remnant index.

### Statistical Analysis

The IBM SPSS Statistics for Windows version 25.0 (IBM Corporation, Armonk, New York, United States) was used for analysis. The normality of distribution and the homogeneity of variance were confirmed by the Shapiro–Wilk test and Levene's test, respectively. A one-way analysis of variance (ANOVA) and post hoc Tukey's test were used to compare the differences if the data was normal distribution and homogenous variance.

A one-way ANOVA and post hoc Dunnett's T3 test were used if the data was normal distribution but nonhomogenous variance. A Kruskal–Wallis test and Dunnett's T3 test were used if the data was nonnormal distribution. Further, the ARI scores were evaluated using a chi-squared test. The level of significance was set at  $p = 0.05$ .

## Results

### Shear Bond Strength

The highest and lowest SBS were obtained from group I ( $11.70 \pm 3.17$  MPa) and IV ( $8.97 \pm 1.12$  MPa). The SBS of group II, III, and V were  $11.23 \pm 3.06$ ,  $9.52 \pm 1.73$ , and  $9.14 \pm 0.70$  MPa, respectively, as shown in ►Table 2.

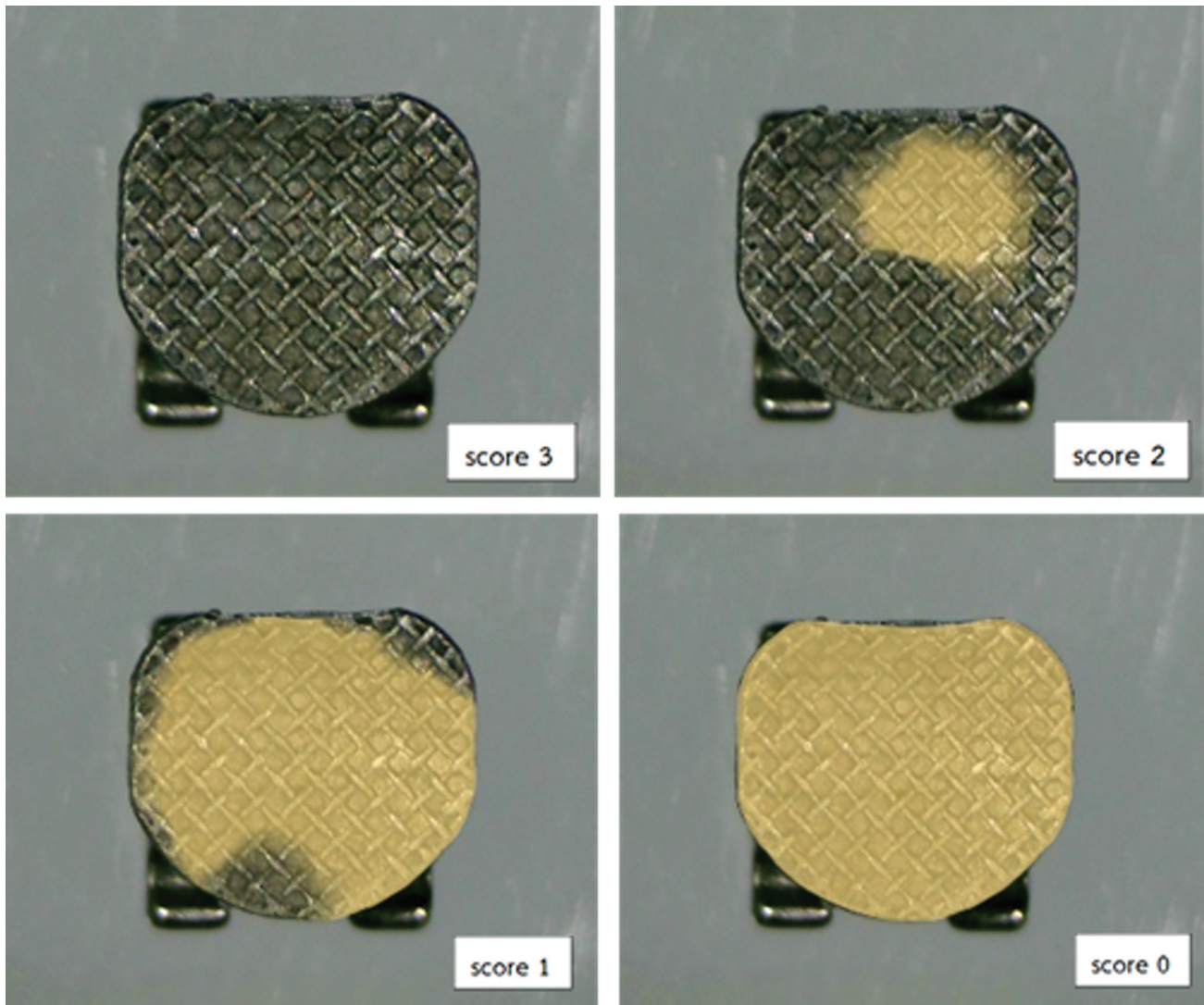
### Adhesive Remnant Index

There was no significant difference in ARI scores among the five groups ( $p > 0.05$ ). The frequency of the distribution of ARI score obtained from each sample is presented in ►Table 3. The most common score observed from all sample was 2.

## Discussion

The aim of this study was to evaluate the SBS of orthodontic brackets to enamel after resin infiltration pretreatment using different adhesive systems. The hypothesis was rejected because the results showed statistically significant differences in mean SBS among the group of adhesive systems.

The strength of bonding between enamel and brackets is important to allow transferring force from the archwire to the teeth without dislodgement during the orthodontic process. Moreover, the bond strength needs to be sufficient to withstand the masticatory forces present in the oral environment and able to be removed without damaging the enamel at the end of the orthodontic treatment.<sup>19,20</sup> In the current time, the International Organization for Standardization has not established any minimum standards for the SBS of orthodontic adhesives. However, it was suggested



**Fig. 1** The schematic of adhesive remnant index (ARI) score.

by Reynolds that the minimum SBS to adequate resistance in clinical use was 5.9 to 7.8 MPa.<sup>5</sup> Additionally, to prevent enamel loss resulting from debonding, adhesion forces should not be greater than 40 to 50 MPa.<sup>6</sup>

In this study, the SBS values among the five groups were within the acceptable range as mentioned earlier. There are no statistically significant differences of mean SBS between group I (sound enamel + Transbond XT) and group II (resin-infiltrated

enamel [ICON] + Transbond XT). Corresponded to previously studies, resin infiltration pretreatment did not decrease the SBS when using the Transbond XT system and the results showed SBS of resin-infiltrated enamel was similar to that of intact enamel.<sup>7,8,21</sup> As a result, the resin infiltrant more deeply penetrated into the body of the lesion, in contrast to the primer or paste.<sup>1</sup> The triethylene glycol dimethacrylate content of ICON monomer formulations has been increased. It has a high

**Table 2** Means, standard deviations (SD), and ranges (minimum, maximum) of shear bond strength for each adhesive system

Groups	Shear bond strength (MPa)			
	Mean	SD	Minimum	Maximum
I <sup>a</sup>	11.70	3.17	6.91	15.68
II <sup>b</sup>	11.23	3.06	7.41	18.71
III <sup>c</sup>	9.52	1.73	6.38	13.63
IV <sup>a,b</sup>	8.97	1.12	6.90	10.93
V <sup>a,b</sup>	9.14	0.70	8.01	10.17

Note:  $F = 3.94$ ;  $p = 0.007$ . Mean values in each row with the same letter are significantly different at  $p \leq 0.05$ .

**Table 3** Raw data of adhesive remnant index of all sample groups

Groups	ARI scores			
	Score 0	Score 1	Score 2	Score 3
I <sup>a</sup>	0	3	5	4
II <sup>b</sup>	0	2	7	3
III <sup>c</sup>	0	1	9	2
IV <sup>d</sup>	0	0	5	7
V <sup>e</sup>	0	0	11	1

Abbreviation: ARI, adhesive remnant index.

Note: Chi-square =14.82;  $p = 0.063$ . Scores in each row with the same letter are significantly different at  $p \leq 0.05$ .

penetrating potential and results in the formation of a thick oxygen-inhibited layer, which presumably causes the resin infiltrant to chemically bond with the monomers of the primer.<sup>1,22</sup>

The SBS of group IV (ICON + Assure PLUS) was significantly lower than group I (sound enamel + Transbond XT) and group II (ICON + Transbond XT) ( $p < 0.05$ ). On the contrary, the study by Simunovic Anicic et al<sup>23</sup> reported that pretreatment with ICON and bonded with Assure PLUS was significantly higher than both of no pretreatment and pretreatment with ICON before being bonded with Transbond XT.

The SBS of group V (ICON + Transbond Plus Self Etching) was significantly lower than group I (sound enamel + Transbond XT) and group II (ICON + Transbond XT) ( $p < 0.05$ ), agreed with a study by Montasser and Taha.<sup>24</sup>

ARI scores have been used in several studies to determine the area of bond failure in enamel, adhesive, and bracket base by evaluating the amount of residual adhesive on enamel surfaces after debonding.<sup>25</sup> In this study, ARI scores use classification criteria established by Årtun and Bergland. This classification scale ranges from 0 to 3. A score of 0 means no adhesive remains on the enamel bonding surface. A score of 1 means less than half of the adhesive remaining on the enamel surface. A score of 2 means more than half of the adhesive remaining on the enamel surface. A score of 3 means all adhesive remains on the enamel surface.<sup>26</sup>

In this study, the most common ARI scores of the experimental groups (group II–V) are 2, which means the adhesive left on enamel after debonding is high. According to the mode of bond failure classified by Stratmann et al, the fracture interface of our sample is partially between within the adhesive and partly between adhesive and bracket base. As a result, the polishing process will take longer and there may be a lower danger of enamel fractures.<sup>27,28</sup> Corresponded to a study by Mews et al,<sup>21</sup> which applies resin infiltration and conventional adhesive to demineralization bovine, they reported that the frequency of enamel fracture was lowest and the ARI score was 3 when surface pretreatment was done with resin infiltration. Additionally, they suggest that pretreatment resin penetration improves the enamel's strength and better stress distribution during shear bond testing. On the other hand, our result disagreed with a study by Simunovic Anicic et al<sup>23</sup> which observed

the SBS values of brackets bonded to demineralized human third molar tooth pretreatment with resin infiltration on three different adhesive systems. They found the most frequent ARI scores were 0 and 1, which suggested a higher incidence of bond failure at the enamel-adhesive contact in all groups.

This study was an in vitro study; therefore, it is important to interpret its clinical results carefully. The current study has a small sample size which may not present the real value or identified the difference. Moreover, studies about the number of thermocycling cycles are controversial. Hence, the SBS following long-term thermocycling should be evaluated to mimic the long-term clinical use with a large sample size in future works.

## Conclusion

The mean SBS between the adhesive system and enamel resin infiltration pretreatment depends on the adhesive system. The Transbond XT primer and Scotchbond Universal Plus had SBSs higher than Assure PLUS and Transbond Plus Self-Etching primer. However, the SBS of Assure PLUS and Transbond Plus Self-Etching primer showed adequate SBS to withstand clinical use.

The ARI scores among five groups were not significantly different ( $p > 0.05$ ). The most common score was 2, which indicated lower risk of enamel fractures when debonding.

## Funding

This research was supported by Faculty of Dentistry Research Fund and Thammasat University Research Unit in Dental Biomechanics, Thammasat University, Pathum Thani, Thailand.

## Conflict of Interest

None declared.

## References

- Naidu E, Stawarczyk B, Tawakoli PN, Attin R, Attin T, Wiegand A. Shear bond strength of orthodontic resins after caries infiltrant preconditioning. *Angle Orthod* 2013;83(02):306–312
- Attin R, Stawarczyk B, Keçik D, Knösel M, Wiechmann D, Attin T. Shear bond strength of brackets to demineralize enamel after different pretreatment methods. *Angle Orthod* 2012;82(01):56–61
- Salama F, Alrejaye H, Aldosari M, Almosa N. Shear bond strength of new and rebonded orthodontic brackets to the enamel surfaces. *J Orthod Sci* 2018;7:12
- Scribante A, Contreras-Bulnes R, Montasser MA, Vallittu PK. Orthodontics: bracket materials, adhesives systems, and their bond strength. *BioMed Res Int* 2016;2016:1329814
- Reynolds I. A review of direct orthodontic bonding. *Br J Orthod* 1975;2:171–178
- Baysal A, Uysal T. Do enamel microabrasion and casein phosphopeptide-amorphous calcium phosphate affect shear bond strength of orthodontic brackets bonded to a demineralized enamel surface? *Angle Orthod* 2012;82(01):36–41
- Daneshkazemi P, Sadeghian S, Khodaei M. Shear bond strength of orthodontic brackets on intact and demineralized enamel after application of resin infiltrant, fluoride varnish and casein phosphopeptide-amorphous calcium phosphate remineralizing agents: in-vitro study. *Int Orthod* 2021;19(02):259–268

- 8 Veil I, Akin M, Baka ZM, Uysal T. Effects of different pre-treatment methods on the shear bond strength of orthodontic brackets to demineralized enamel. *Acta Odontol Scand* 2016;74(01):7–13
- 9 Baka ZM, Akin M, Ileri Z, Basciftci FA. Effects of remineralization procedures on shear bond strengths of brackets bonded to demineralized enamel surfaces with self-etch systems. *Angle Orthod* 2016;86(04):661–667
- 10 Vianna JS, Markezan M, Lau TC, Sant'Anna EF. Bonding brackets on white spot lesions pretreated by means of two methods. *Dental Press J Orthod* 2016;21(02):39–44
- 11 Klaisiri A, Janchum S, Wongsomtakoon K, Sirimanathon P, Krajangta N. Microleakage of resin infiltration in artificial white-spot lesions. *J Oral Sci* 2020;62(04):427–429
- 12 Klaisiri A, Vongsang J, Leelaudom T, Krajangta N. Methylene blue penetration of resin infiltration and resin sealant in artificial white-spot lesions. *Eur J Dent* 2023;17(03):828–833
- 13 Puleio F, Fiorillo L, Gorassini F, et al. Systematic review on white spot lesions treatments. *Eur J Dent* 2022;16(01):41–48
- 14 Gulec A, Goymen M. Assessment of the resin infiltration and CPP-ACP applications before orthodontic brackets bonding. *Dent Mater J* 2019;38(05):854–860
- 15 Aydın B, Pamir T, Baltacı A, Orman MN, Turk T. Effect of storage solutions on microhardness of crown enamel and dentin. *Eur J Dent* 2015;9(02):262–266
- 16 Pintanon P, Sattabanasuk V, Banomyong D. Effectiveness of caries infiltration and CPP-ACP containing paste on color change and surface hardness of artificial white spot enamel lesions. *J Dent Assoc Thai* 2016;66(02):133–148
- 17 Elekdag-Turk S, Turk T, Isci D, Ozkalayci N. Thermocycling effects on shear bond strength of a self-etching primer. *Angle Orthod* 2008;78(02):351–356
- 18 Torres VS, Lima MJP, Valdrighi HC, Campos EJ, Santamaria-Jr M. Whitening dentifrices effect on enamel with orthodontic braces after simulated brushing. *Eur J Dent* 2020;14(01):13–18
- 19 Hellak A, Ebeling J, Schauseil M, Stein S, Roggendorf M, Korbmayer-Steiner H. Shear bond strength of three orthodontic bonding systems on enamel and restorative materials. *BioMed Res Int* 2016;2016:6307107
- 20 Zhang L, Weir MD, Chow LC, Reynolds MA, Xu HH. Rechargeable calcium phosphate orthodontic cement with sustained ion release and re-release. *Sci Rep* 2016;6:36476
- 21 Mews L, Kern M, Ciesielski R, Fischer-Brandies H, Koos B. Shear bond strength of orthodontic brackets to enamel after application of a caries infiltrant. *Angle Orthod* 2015;85(04):645–650
- 22 Shawkat ES, Shortall AC, Addison O, Palin WM. Oxygen inhibition and incremental layer bond strengths of resin composites. *Dent Mater* 2009;25(11):1338–1346
- 23 Simunovic Anicic M, Goracci C, Juloski J, Miletic I, Mestrovic S. The influence of resin infiltration pretreatment on orthodontic bonding to demineralized human enamel. *Appl Sci (Basel)* 2020;10(10):3619
- 24 Montasser MA, Taha M. Effect of enamel protective agents on shear bond strength of orthodontic brackets. *Prog Orthod* 2014;15(01):34
- 25 Khanemasjedi M, Naseri MA, Khanemasjedi S, Basir L. Comparative evaluation of shear bond strength of metallic brackets bonded with two different bonding agents under dry conditions and with saliva contamination. *J Chin Med Assoc* 2017;80(02):103–108
- 26 Scribante A, Sfondrini MF, Gatti S, Gandini P. Disinclusion of unerupted teeth by mean of self-ligating brackets: effect of blood contamination on shear bond strength. *Med Oral Patol Oral Cir Bucal* 2013;18(01):e162–e167
- 27 Schauseil M, Blöcher S, Hellak A, Roggendorf MJ, Stein S, Korbmayer-Steiner H. Shear bond strength and debonding characteristics of a new premixed self-etching with a reference total-etch adhesive. *Head Face Med* 2016;12(01):19
- 28 Stratmann U, Schaarschmidt K, Wegener H, Ehmer U. The extent of enamel surface fractures. A quantitative comparison of thermally debonded ceramic and mechanically debonded metal brackets by energy dispersive micro- and image-analysis. *Eur J Orthod* 1996;18(06):655–662