Evaluating the Abrasivity of a Nanosized Eggshell–Titanium Dioxide on Tooth Enamel Using Atomic Force Microscopy

Stanley Chibuzor Onwubu¹  Phumlane Selby Mdluli²  Shenuka Singh³  Sanele Nyembe⁴
Rookmoney Thakur⁵

¹Department of Dental Sciences, Durban University of Technology (DUT), Durban, South Africa
²Department of Chemistry, Durban University of Technology (DUT), Durban, South Africa
³Discipline of Dentistry, University of KwaZulu-Natal (UKZN), Durban, South Africa
⁴DST/Mintek Nanotechnology Innovation Centre, Advanced Materials Division, Mintek, Randburg, Johannesburg, South Africa
⁵Public Management and Economics, Durban University of Technology (DUT), Durban, South Africa

Address for correspondence  Stanley Chibuzor Onwubu, PhD, Department of Dental Sciences, Durban University of Technology (DUT), Durban, South Africa (e-mail: 21445599@dut4life.ac.za).

Objectives  This study aimed to evaluate nanosized eggshell–titanium dioxide (EB@TiO₂) abrasiveness in comparison with calcium carbonate and hydrated silica-containing toothpaste.

Material and Methods  Thirty-five bovine tooth enamels were prepared, and specimens randomly assigned to a sample group of five (n = 7), namely, Colgate regular, Colgate pro-relief, Sensodyne rapid relief, Sensodyne repair, and EB@TiO₂. Half of the enamel surface was brushed with each respective sample group, while the other half was covered with a tap.

Statistical Analysis  The mean roughness value (Ra) of the brushed and covered halves were measured using an atomic force microscope (AFM). To assess the surface morphology and changes, a scanning electron microscope (SEM) was performed. Using pair sample test and ANOVA, the Ra for the entire specimens were analyzed. A Bonferroni correction was used to identify the mean differences among the five groups (α=.05).

Results  The findings from this analysis show that all the tested toothpaste abraded the enamel significantly (p < 0.05). The abrasive value contained in toothpaste comprising calcium carbonate was lower than the silica toothpaste hydrated.

Conclusion  Overall, Colgate regular had the lowest toothpaste abrasivity, followed by EB@TiO₂, while Sensodyne rapid relief had the most enamel wear. The prominent feature of this study suggests that EB@TiO₂ is suitable for oral use, as its abrasivity is comparable with calcium carbonate-containing toothpaste.

Abstract

Keywords  ► abrasivity  ► enamel  ► toothpaste  ► Atomic Force Microscope

ISSN 1305-7456.
Introduction

The oral health of the general population worldwide has improved dramatically in the last decade. Part of this change may be due to the routine use of toothpaste as an important oral product for home care. Traditionally, toothpaste comes in gel or paste form that is often utilized with a toothbrush for improved oral hygiene, well-being, and aesthetics. The creation of toothpaste formed as a result of the use of powdered ox hooves, myrrh, eggshell, and pumice, to remove dust from teeth—to more complex ingredient—after the introduction by the Egyptians around the year 3000–5000 BC. Modern toothpaste has been manipulated decades ago to deliver physical and chemical mediated benefits, particularly to remove calculus and extrinsic stain, prevent supragingival plaque and caries, as well as for dentine hypersensitivity treatment.

Importantly, modern toothpaste contains abrasives that support tooth cleaning by whitening the enamel, stimulating fresh breath, and optimizing coloration for their visual appeal. According to the aforementioned author, abrasives remain a customary toothpaste excipient and a secondary contributor to toothpaste rheology. Ideally, particles of abrasive are tougher compared with stain although milder than sound enamel. This means that stains can be removed effectively without potential severe impairment of the tooth surface. This particularly is important since undesirable effect can effectively without potential severe impairment of the tooth surface. Therefore, the crucial target of toothpaste manufacturing companies is to refine and optimize this formulation in an effort to boost the cosmetic and oral health benefits. In view of these, manufacturers offer abrasive action use silica, calcium carbonate, alumina oxide, sodium metaphosphate, dicalcium phosphate, perlite, sodium bicarbonate, nanohydroxyapatite, and calcium pyrophosphate, among others. However, Field was concerned about the possibility of different abrasion characteristics, resulting from the action of these materials, although they may be complex and share chemically identical components.

In fact, previous studies show that toothpaste abrasivity can pose substantial consequences on the abrasion rate relative to the brush’s structure. In addition, modern toothpaste has different abrasivity values due to its complex formulation. Consequently, there is a need to understand their clinical applications vis-à-vis effectiveness and safety concerns, in order to avoid surface damage of the enamel and dentine. The knowledge is vital to reduce the negative impact of toothpaste abrasiveness on exposed cementum and dentine surfaces, and reopening of the occlusion of dentine tubules during brushing procedure, resulting in dentine loss. Besides, it is cautious to note that the abrasivity of toothpaste products can induce tooth wear, which could cause dentine hypersensitivity, ascending from the exposed dentine.

This is of concern due to the resilient association between the toothpaste abrasiveness, brushing of tooth, occurrence of caries, acute trauma, periodontal disease, and dentine abrasion. Therefore, to clean teeth effectively, toothpaste does not have to be exceedingly abrasive. Hence, ideal toothpaste should offer the lowest abrasion intensity to achieve a maximum cleaning of tooth surfaces. Fundamentally, the “quest” for most manufacturers of toothpaste and abrasives is to produce toothpastes that clean effectively without causing any abrasion on dental hard tissues.

In recent years, considerable attention has been paid to the usage of powders from eggshells as a result of its relatively low-abrasivity. Evidence has shown that a dental abrasive material originating from eggshells are good as polishers for dental acrylics. In addition, the ultrafine powder is produced from eggshells of particle size between 0.1 μm to 10 nm which are suitable in cosmetics and toothpaste manufacturing. Although the relative enamel abrasivity (REA) and/or relative dentin abrasivity (RDA) is International Organization for Standardization (ISO 11609) certified as a standard test for determination of desensitizing paste abrasiveness, the procedure, however, incorporates a radiation-based technique requiring regulatory clearance to use isotope. Consequently, an alternative technique, such as the use profilometry analysis to assess the abrasiveness of toothpaste was suggested by ISO 11609. Another useful device, like the profilometry, is the atomic force microscope (AFM) that has attracted increasing in interest in dental hard tissue studies. AFM is applied widely, obtaining quantitative (roughness value) and qualitative (3D images) dental tissue analysis simultaneously at a very small scale, thereby not only offering a clear perception of the treatments and development of oral disease but also the coating of biomedical devices. This study is aimed at evaluating the abrasivity of new toothpaste formulation containing titanium dioxide (EB@TiO₂) and modified eggshell powder in comparison with commercially available toothpastes using AFM. The null hypothesis considers no significant variation between the abrasivity of EB@TiO₂ and that of common AFM toothpastes.

Materials and Methods

A purchase of Anatase titanium dioxide (CAS Number: 13463677) was made from Sigma-Aldrich in Germany. Four (4) separate brands of toothpaste specifically, a Sensodyne and Colgate regular, and Colgate pro-relief from Colgate-Palmolive in Poland were purchased from a mall in Durban, South Africa.

**Eggshell–Titanium Dioxide (EB@TiO₂) Preparation**

A composite of eggshell and titanium dioxide were modified in harmony with the method reported by Onwubu et al following two steps. First, a 30 g measure of the dried eggshell was placed in a 0.5l stainless jar (of 10 mm diameter) jointly with 50 stainless steel balls (10 mm diameter) and dry-milled in a planetary ball mill (Retsch PM 100) at 400 revolutions per minute (rpm) for 20 minutes. Using a mechanical sieving shaker (Retsch AS 200 from Germany),
the powder collected was sieved into a particle size of ≤ 25μm. Subsequently, a fine eggshell powder of 20 g obtained in the first step was modified by the addition 5 g worth of anatase titanium dioxide (≤ 15 μm). The mixture was then ball-milled for 200 minutes to get the eggshell–titanium dioxide composite (EB@TiO₂). It is worth mentioning that an extensive detail of the size of the particle, its shape, phase, and cytotoxicity of EB@TiO₂ are reported in other published papers.²⁴-²⁸

**Assessing the Abrasivity of EB@TiO₂**

Abrasiveness of EB@TiO₂ on tooth enamel was measured in vitro using a simulated brushing protocol (Fig. 1). Thirty-five bovine enamels (measuring 5 mm × 5 mm × 3 mm) prepared by partitioning perpendicular to the long axis of the teeth directly below the enamel–dentinal junction using a diamond saw of low-speed under water cooling conditions was obtained. Thereafter, an enamel disc was fixed in a resin (AMT composite, South Africa). A silicone mold (Agar scientific; Silicone rubber mold) was now used to make a mounting base.

Before brushing, the samples were kept in artificial saliva (Table 1) for 5 minutes to simulate oral condition. One half of the tooth was then protected with aluminum tape. Tooth brushing was performed using a powered 1.5 V alkaline battery (Oralwise, China) of medium brittle hardness and a nylon filament for 2 minutes prior to washing with deionized water. Using 100 mg of each respective toothpaste and at room temperature, it was then brushed (Table 2). The EB@TiO₂ slurry and toothpaste were set by mixing 10 0 mg of the powder/200μL of deionized water. The protocol load of tooth brushing was 200 g. After the brushing protocol, the tape was subsequently removed.

**Atomic Force Microscope (AFM) analysis**

The height differences between the covered halves and the brushed halves of the enamel disc were measured using AFM (Nanoscope; Bruker). The instrument was arranged in contact with a scanning size of 5 μm and a scan rate of approximately 2.441 Hz. Five (5) different measurements of the mean surface roughness values for each specimen were done, and average Rₐ values obtained were then used for statistical analysis.

**Statistical Analysis**

The mean differences between the brushed and the covered halves of the various sample groups were compared using pairwise tests. In addition, the mean height differences were further compared between all the toothpastes sampled using one-way ANOVA on IBM SPSS v25, supported by Bonferroni correction at α = 0.05 significance level.

**Field-Scanning Electron Microscope Observation (FESEM)**

The brushed and covered halves surface of the specimens was characterized by means of a scanning electron microscope (FESEM; Carl Zeiss). As a substitution measure, specimens were analyzed microscopically for each group. The FESEM was operated at controlled atmospheric conditions at 5kV.

### Results

**Atomic Force Microscopy (AFM)**

Normality test of the Ra values after brushing is presented in Table 3. Both the Kolmogorov–Smirnov and the Shapiro–Wilk test provided no evidence against the normality of the Ra values (p > .05).

The pairwise comparison test of the brushed and covered halves of the tooth (see Table 4) shows a statistical difference between the brushed and covered halves of the tooth specimens from each of the respective toothpastes (p < 0.05). Despite this, the specimens brushed with Colgate toothpaste had the least abrasive Rₐ mean wear gap (Ra = 8 nm), followed by EB@TiO₂ (Rₐ = 16 nm). The highest mean wear gap (Rₐ = 23 nm) were found in the specimens brushed with Sensodyne rapid relief.

The surface profile of the brushed and covered halves of the specimens is shown AFM micrograph in Fig. 2. The surface profile evidently reveals the differences between the two halves with the different toothpastes. Notably, the covered halves (A-E) of the specimens appeared rougher than the brushed halves (A₁-E₁).

The results of the one-way ANOVA, mean, and standard deviation, are given in Table 5. A statistically significant difference was measured in the mean surface roughness Rₐ values of bovine tooth specimens and their interactions with the different toothpastes used for the brushing protocol (p < 0.05). Moreover, the mean Rₐ values of the bovine

---

**Table 1** Composition of the prepared artificial saliva (mg/l)

<table>
<thead>
<tr>
<th>Chemicals</th>
<th>Concentration (mg/L)</th>
<th>Mass (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Na₃PO₄·H₂O</td>
<td>780</td>
<td>0.078</td>
</tr>
<tr>
<td>NaCl</td>
<td>500</td>
<td>0.05</td>
</tr>
<tr>
<td>KCl</td>
<td>500</td>
<td>0.05</td>
</tr>
<tr>
<td>CaCl₂·H₂O</td>
<td>795</td>
<td>0.0795</td>
</tr>
<tr>
<td>Na₃S₂O₃</td>
<td>5</td>
<td>0.0005</td>
</tr>
<tr>
<td>(NH₄)₂SO₄</td>
<td>300</td>
<td>0.03</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>5</td>
<td>0.0005</td>
</tr>
<tr>
<td>NaHCO₃</td>
<td>100</td>
<td>0.01</td>
</tr>
<tr>
<td>Urea</td>
<td>1000</td>
<td>0.1</td>
</tr>
</tbody>
</table>
Table 2  Toothpaste and manufacturers

<table>
<thead>
<tr>
<th>Sample</th>
<th>Abrasive ingredients</th>
<th>RDA value*</th>
<th>Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colgate (regular)</td>
<td>Calcium carbonate, sodium bicarbonate</td>
<td>68²⁹</td>
<td>Colgate-Palmolive</td>
</tr>
<tr>
<td>Sensodyne rapid relief</td>
<td>Hydrated silica, pentasodium triphosphate</td>
<td>70¹⁴</td>
<td>GlaxoSmithKline</td>
</tr>
<tr>
<td>Colgate pro-relief</td>
<td>Pro arginine, calcium carbonate, sodium bicarbonate</td>
<td>30</td>
<td>Colgate-Palmolive</td>
</tr>
<tr>
<td>Sensodyne repair</td>
<td>Hydrated silica, calcium sodium phosphosilicate (NovaMIN)</td>
<td>119¹⁴</td>
<td>GlaxoSmithKline</td>
</tr>
<tr>
<td>EB@TiO₂</td>
<td>Eggshells and titanium dioxide</td>
<td>N/A</td>
<td>Researcher (s)</td>
</tr>
</tbody>
</table>

Abbreviations: N/A, not applicable; RDA, relative dentin abrasion.

Table 3  Normality test of the surface roughness (Ra) value

<table>
<thead>
<tr>
<th>Group</th>
<th>Kolmogorov–Smirnov*</th>
<th>Shapiro–Wilk</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Statistic</td>
<td>Df</td>
</tr>
<tr>
<td>Abrasivity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Colgate (regular)</td>
<td>.222</td>
<td>7</td>
</tr>
<tr>
<td>Colgate pro-relief</td>
<td>.172</td>
<td>7</td>
</tr>
<tr>
<td>Sensodyne repair</td>
<td>.232</td>
<td>7</td>
</tr>
<tr>
<td>Sensodyne (Sensiform)</td>
<td>.190</td>
<td>7</td>
</tr>
<tr>
<td>EB@TiO₂</td>
<td>.273</td>
<td>7</td>
</tr>
</tbody>
</table>

Abbreviation: Df, degree of freedom; Sig., significance.
*Lower bound of the true significance.
*Lilliefors significance correction.

Table 4  Paired sample test between the brushed and covered halves

<table>
<thead>
<tr>
<th>Sample groups</th>
<th>Abrasivity Rₐ value</th>
<th>Wear Gap</th>
<th>Sig.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Covered halves</td>
<td>Brushed halves</td>
<td></td>
</tr>
<tr>
<td>Colgate</td>
<td>27.0 ± 6.2</td>
<td>19.5 ± 2.6 nm</td>
<td>8 nm</td>
</tr>
<tr>
<td>Colgate pro-relief</td>
<td>23.8 ± 6.6</td>
<td>6.4 ± 1.0 nm</td>
<td>17.4 nm</td>
</tr>
<tr>
<td>Sensodyne repair</td>
<td>29.6 ± 12.3</td>
<td>7.2 ± 1.6 nm</td>
<td>22.4 nm</td>
</tr>
<tr>
<td>Sensodyne rapid relief</td>
<td>33.5 ± 6.6</td>
<td>10.5 ± 2.2 nm</td>
<td>23 nm</td>
</tr>
<tr>
<td>EB@TiO₂</td>
<td>25.6 ± 5.9</td>
<td>9.6 ± 3.4 nm</td>
<td>16 nm</td>
</tr>
</tbody>
</table>

Abbreviation: Sig., significance.

Fig. 2  AFM profile of bovine specimen brushed with (A1) Colgate; (B1) EB@TiO₂; (C1) Colgate pro-relief; (D1) Sensodyne repair (E1) Sensodyne rapid relief (A–E represents covered halves of the tooth). AFM, atomic force microscope.
Table 5 Abrasivity of the tested toothpastes

<table>
<thead>
<tr>
<th>Sample groups</th>
<th>N</th>
<th>Mean</th>
<th>SD</th>
<th>SE</th>
<th>ANOVA</th>
<th>Bonferroni posthoc test</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colgate (regular)</td>
<td>7</td>
<td>7.5</td>
<td>5.2</td>
<td>2.0</td>
<td>0.010</td>
<td>1.000</td>
</tr>
<tr>
<td>Colgate pro-relief</td>
<td>7</td>
<td>17.3</td>
<td>7.2</td>
<td>2.7</td>
<td>0.329</td>
<td></td>
</tr>
<tr>
<td>Sensodyne repair</td>
<td>7</td>
<td>22.3</td>
<td>12.1</td>
<td>4.6</td>
<td>0.020</td>
<td></td>
</tr>
<tr>
<td>Sensodyne rapid relief</td>
<td>7</td>
<td>23.0</td>
<td>6.9</td>
<td>2.6</td>
<td>0.014</td>
<td></td>
</tr>
<tr>
<td>EB@TiO₂</td>
<td>7</td>
<td>16.1</td>
<td>8.0</td>
<td>3.0</td>
<td>0.611</td>
<td></td>
</tr>
</tbody>
</table>

Abbreviations: ANOVA, analysis of variance; N, number of specimens; SD, standard deviation; SE, standard error.

Specimens brushed with Colgate (regular) were significantly lower than those of the specimens brushed with Sensodyne repair, and Sensodyne rapid relief (p < 0.05). There were no statistically significant differences observed between the mean R₆ values of Colgate (regular) and EB@TiO₂, and Colgate Pro-Relief (p > 0.05).

Observation of Specimens Using Field-Scanning Electron Microscope (FESEM)
The FESEM images of the specimens are shown in Fig. 3, and the images visibly confirmed the differences in surface roughness between the brushed (A1-E1) and covered halves (A-E) of the specimens and their interaction with differently tested toothpastes. A noticeable difference in the surface roughness of the covered and the brushed halves are evident for all the tested toothpastes.

Discussion
Dental abrasion from toothpaste abrasives is reported to be a leading cause of a dental problem in the general population. As a consequence of this, the measurement and standardization of toothpaste abrasives are highly pertinent for the prevention of tooth abrasion. The study is aimed at evaluating the abrasiveness of an improved/modified nanosized eggshell–titanium dioxide (EB@TiO₂) dental abrasive. Various techniques have been published in the literature to quantify the abrasivity of toothpaste. In this study, AFM was used to quantitatively and qualitatively measure the abrasivity of EB@TiO₂. The mean roughness values (R₆) attained were used for statistical analysis. Based on the study results, the tested hypothesis was valid and acceptable. The results show that the different toothpastes used substantially abraded specimens of the tooth enamel (p < 0.05).

It further indicated that the R₆ values measured for EB@TiO₂ were not substantially different from the other toothpastes tested (p > 0.05). Therefore, it can be concluded that EB@TiO₂ is appropriate for use in toothpaste formulations as a dental abrasive. Although it was reported that by Harris that TiO₂ has a high Mohs hardness and hence abrasiveness, this study found that R₆ measured for EB@TiO₂ were comparable with other calcium carbonates containing toothpaste (Colgate regular and Colgate pro-relief). This, therefore, is consistent with the findings by Onwubu et al who showed that modifying an eggshell with titanium dioxide has no negative impact on its calcium carbonate structure.

Nonetheless, the R₆ values measured for toothpastes dependent on calcium carbonate (Colgate regular, Colgate pro-relief, and EB@TiO₂) were lower compared with hydrated toothpastes containing silica (Sensodyne repair and Sensodyne rapid relief). The difference in the RDA values, however, could be due to differences determined between toothpastes containing calcium carbonate as the abrasive material and hydrated silica. According to Hunter et al, while calcium carbonate and hydrated silica is chemically similar, different cleaning/abrasion characteristics can be produced. Other studies are in agreement with this study and observed that calcium carbonate toothpaste showed lower abrasivity when compared against toothpaste containing hydrated silica.

In addition, the results of this study showed that Colgate’s daily abrasivity was significantly lower compared with Sensodyne’s rapid relief and Sensodyne’s repair (p < 0.05), respectively. Specifically, the lowest abraded toothpastes measured were found in the specimens brushed with Colgate (7.5 ± 2.0), followed by EB@TiO₂ (16.1 ± 3.0), while Sensodyne rapid relief had the highest (23.0 ± 2.6) abraded enamel surface. This finding is in agreement with Schemehorn et al who reported that toothpaste having hydrated silica has higher abrasivity on tooth enamel. However, on the other hand, Ferreira et al observed no significant difference between calcium carbonate and silica-containing toothpaste. The treatment condition and/or tested toothpaste could be contributors to this difference. For example, Ferreira et al acknowledged that the differences observed in the abrasiveness of calcium carbonate and silica were due to the soft surface that is readily abraded, regardless of the abrasiveness found in the toothpaste.

In addition to the above, Hunter et al noted that a combination of chemically specific abrasives may have effects that differ from those of the individual component. Arguably, the presence of other active chemicals such as pentasodium triphosphate in Sensodyne rapid relief, and calcium sodium phosphosilicate in Sensodyne repair could have contributed to their increased abrasiveness. Overall, the quantitative results in Table 4, and the SEM and AFM images (Figs. 2 and 3) provide visibly evident that the brushed and the covered halves (unbrushed) were significantly different. This further supports the work of Athawale at al who observed a significant difference in the enamel abrasivity before and after brushing, albeit, with a different toothpaste. Regardless of these findings, in situ studies.
have shown that the amount of enamel loss from toothpaste abrasion is clinically negligible,\textsuperscript{38} and thus all the different tested toothpastes could be considered safe. Hence, this study conclusively suggests that abrasive material from eggshells would be important in preventing tooth abrasion from toothpaste abrasivity which is considered a dental problem.

Although it has been revealed in the literature that the toothbrush characteristics such as type of brush, filament stiffness, and filament could potentially impact on the tooth enamel,\textsuperscript{38} this present study has only examined the abrasiveness of toothpaste on tooth enamel; the actions of the toothbrush was not investigated. Future study will, therefore, examine the relationship of the toothbrush used and the abrasivity of the toothpaste.

**Conclusion**

The prominent aspect of this study reveals that all the tested toothpastes significantly abraded the enamel after brushing. The abrasivity of EB@TiO\textsubscript{2} was however comparable to the other tested calcium carbonate-containing toothpaste. This study conclusively suggests EB@TiO\textsubscript{2} is suitable for the formulation of toothpaste.
Funding
This research was funded by the National Research Foundation of South Africa (No. 104824)

Conflict of Interest
None declared.

References