The Evolution of Breast Implants

Christodoulos Kaoutzanis, MD1 Julian Winocour, MD2 Jacob Unger, MD2 Allen Gabriel, MD3
G. Patrick Maxwell, MD2

1 Division of Plastic and Reconstructive Surgery, Department of Surgery, University of Colorado, Aurora, Colorado
2 Department of Plastic Surgery, Vanderbilt University Medical Center, Nashville, Tennessee
3 Department of Plastic Surgery, Loma Linda University Medical Center, Loma Linda, California

Address for correspondence Christodoulos Kaoutzanis, MD, Division of Plastic & Reconstructive Surgery, Department of Surgery, University of Colorado, 12631 East 17th Avenue, C309, Room 6511, Aurora, CO 80045 (e-mail: ckaoutzanis@gmail.com).


Abstract Breast augmentation remains one of the most commonly performed aesthetic procedures in the United States and worldwide. Throughout the last few decades, the implants used for this procedure have undergone significant advancements, which has allowed surgeons to provide safer and more aesthetically pleasing outcomes. This article discusses the history of breast implants since their invention in 1962. Particular emphasis is given to the evolution of silicone implants with its many challenges, which has resulted in the development of the currently used fourth- and fifth-generation devices. Knowledge of these advances will allow physicians to more critically evaluate their results, and also will encourage them to provide more up-to-date scientific data on these devices to further improve the clinical outcomes of their patients.

Keywords
- breast implant
- silicone breast implant
- evolution
- aesthetic surgery
- cosmetic surgery

Over the last few decades, especially with the recent evolution of social media, the emphasis on body image is evident. This coupled with the increasing acceptance of aesthetic surgery has led to a tremendous growth in breast augmentation surgery. In fact, since 1997, the annual number of breast augmentations has increased by 206.8%.1 Augmentation mammoplasty is currently the second most common cosmetic surgical procedure in the United States, with 310,444 procedures performed in 2016 alone.1 The wide acceptance of the procedure is further justified by the previously described positive effects it has on women, including enhanced self-image, increased self-assurance, improved sexual functioning, and better interpersonal relationships.2

In 1895, Czerny reported the first successful breast augmentation, in which a lipoma from the trunk was transplanted to the breast of a patient after a partial mastectomy.3 During the next 50 years, surgeons have attempted to implant various materials into the breast, such as ivory, glass, balls, rubber, cartilage, wool, gutta-percha, polyethylene chips, and sponges.4 The results were disappointing, as these materials created hard, distorted, and unnatural-appearing breasts. In 1954, Longacre described a local dermal fat flap for augmentation of the breast.5 Around the same time, solid alloplastic materials were used for breast augmentations including polyurethane, polytetrafluoroethylene (Teflon), and expanded polyvinyl alcohol formaldehyde (Ivalon sponge).6 These materials were abandoned because patients developed local tissue reactions, firmness, distortion of the breast, and significant discomfort.7 Several other solid and semisolid materials have been injected directly into the breast parenchyma for augmentation, including epoxy resin, shellac, beeswax, paraffin, and petroleum jelly.8 Uchida reported the injection of liquid silicone (polydimethylsiloxane) into the breast for augmentation in 1961.9 Frequent complications were observed with this technique including recurrent infections, drainage, chronic inflammation, granuloma formation, and even necrosis.9 As a result, use of such injectable materials was ultimately discontinued.

Despite the complications and unsatisfactory results with the aforementioned techniques, the patients’ desires for breast enlargement motivated surgeons to continue searching for the ideal approach for breast augmentation. In 1962, Cronin and Gerow reported the use of the first silicone gel breast implant, which marked the beginning of the modern
Era of breast augmentation. This was composed of a viscous silicone gel that was contained within a thick silicone shell. These two-component prosthetic devices designed with a silicone elastomer shell filled with a stable filling material, consisting of either saline solution or silicone gel, showed promising results; however, they underwent several technical modifications and improvements over the next few decades.

**Evolution of Saline Implants**

The first inflatable saline-filled breast implant was patented in 1964 in France by Arion and used clinically the following year. A few years later, saline implants were also developed in the United States, and clinical trials were performed to thoroughly evaluate these devices. The main incentive for the development of these implants was a smaller incision. A noninflated implant could be inserted into the pocket through a relatively small incision, and then inflated in situ with its liquid filler material.

The original saline-filled implants had very high deflation rates due to the shell of the device and valve failures. The deflation rates significantly improved after addressing these issues by using room temperature vulcanized cured shells and diaphragm valves. Filling the implant with saline has also been advocated to have its own inherent problems. The consistency of palpation is similar to that of water as opposed to the more viscous feel of natural breast tissue. In addition, volumetrically underfilled devices may transmit visible surface wrinkles and a knuckle-like feel. On the other hand, aggressive overfilling of these devices may lead to a more spherical shape and scalloping along the implant, as well as unnatural firmness. For these reasons, saline implants historically perform better under thicker tissue, with filling of the implant to the recommended volume or just beyond.

**Evolution of Silicone Implants**

In 1962, Cronin and Gerow introduced the first-generation silicone gel-filled implant, which was manufactured by Dow Corning Corporation. This was a two-component prosthetic device, and anatomically shaped (teardrop). The shell was built with thick, smooth silicone elastomer as a two-piece envelope with seams along the periphery. The shell was filled with moderately viscous silicone gel. Dacron fixation patches were added to the posterior surface of the implant to assist with proper positioning of the device and avoid rotation (Fig. 1). The incidence of capsular contracture with these implants was relatively high. This was attributed to the quality of the shells and the lack of cohesivity of the gel. As a result, a new generation of implants was developed by various manufacturers in the 1970s.

The second-generation silicone gel-filled implants had a thinner shell without seams or Dacron fixation patches in an attempt to decrease the capsular contracture rate. The implants were round and filled with a less viscous silicone gel to provide a more natural feel. These changes did not only fail to significantly improve the incidence of capsular contracture, but they also led to an increased incidence of silicone gel "bled." This was a phenomenon whereby microscopic silicone molecules diffuse or leak through the silicone elastomer shell into the peripectoral intracapsular space, and it was noted with both intact and ruptured implants, as well as after closed capsulotomies. Leakage of silicone was reported to create an oily, sticky residue around the implant but within the peripectoral capsule, which was evident during explantation of these devices.

The third generation of silicone gel-filled implants was introduced in the early 1980s. These prostheses had a new improved multilayered silicone elastomer shell characterized by two layers of high-performance elastomer with a thin fluorosilicone barrier coat in between. The main goal was to increase the strength and integrity of the shell in an attempt to eliminate the silicone gel bleed and minimize implant rupture with associated gel spillage. Indeed, these improvements enhanced the shell life of these devices, and resulted in lower rates of capsular contracture.

Despite the great evolution of these silicone gel-filled implants from the manufacturing standpoint, there were concerns related to the safety of these devices given their high complication rates. In the 1980s, several reports suggested a link between silicone prostheses and connective tissue disorders. These public fears were amplified by the media coverage around 1990. The controversy over the implants reached its crescendo in 1992, when the Food and Drug Administration (FDA) announced the temporary restriction of third-generation silicone gel implants from the American market. It was stated that these devices would be made available to women only through controlled clinical trials until more data regarding their safety become available. This moratorium urged the industry to develop the fourth- and fifth-generation silicone gel-filled implants. These new devices were
designed under better quality control and more strict criteria for shell thickness and gel cohesiveness guided by both the FDA and the American Society for Testing Methodology (ASTM).\textsuperscript{34,35} After several years of uncertainty that included enormous amounts of research and clinical testing, silicone gel–filled implants made by U.S. manufacturers were approved in November 2006.

The concept of anatomically shaped implants was also introduced with the fifth-generation silicone gel implants.\textsuperscript{36} They were not only filled with a more cohesive gel, but they also had a textured surface. All U.S. manufacturers made these fifth-generation devices in a variety of shapes and sizes, and they were approved by the FDA between 2012 and 2013 (Sientra in 2012; Allergan in 2013; and Mentor in 2013).

Some implant characteristics, such as surface, filler, shell, and shape, are as important to the final breast form as the soft-tissue envelope. Therefore, they deserve further discussion here to allow for a more comprehensive review of the evolution of silicone gel–filled implants.

**Surface**

Since the early days of implant development, it has been advocated that the surface characteristics of these devices may play a role in the quality of the periprosthetic capsule that is formed after implantation. The concept of surface texturing started in the 1970s with the use of a thin layer of polyurethane foam to cover a silicone gel implant. Although initially the foam was placed on the implant mainly to maintain its position, clinical use revealed lower rates of capsular contracture.\textsuperscript{36,37} These foam-coated implants became popular in the 1980s with reproducible results.\textsuperscript{38} However, safety concerns were expressed a few years later, which resulted in voluntary removal of these implants from the U.S. market in 1991. It was thought that the polyurethane foam layer could not only separate from the implant but also undergo physical and chemical degradation upon implantation.\textsuperscript{39,40} This decomposition was reported to produce a range of compounds including 2-toluenediamine, a compound that was found to be carcinogenic in rats, but not a confirmed carcinogen in humans.\textsuperscript{41}

By that point it was clear that a textured surface could potentially minimize or even disrupt capsule formation. There was strong enthusiasm by U.S. manufacturers to develop a similar textured silicone surface that would achieve the same favorable response.\textsuperscript{42,43} Each company had a proprietary process in place; thus, the surfaces were not the same between different manufacturers. While the manufacturing process of smooth surface implants was fairly straightforward with dipping a mandrel into liquid silicone creating multilayers and then allowing the surface to cure in a laminar flow oven, the production of textured implants was more complex requiring several additional steps.\textsuperscript{44} Sientra’s Silimed implant named as TRUE Texture has small hollow pores that are made with minimal cell webbing, which reduces particle formation. It avoids the use of sodium chloride, sugar, soak/scrub, or pressure stamping.\textsuperscript{45–47} Biocell (Allergan), on the other hand, is an aggressive open-pore textured silicone surface. It is created by using a “loss-salt” technique, which involves formation of a layer of salt crystals with a thin overcoat of silicone that is then cured in a laminar flow oven.\textsuperscript{44} The third main textured surface is Siltex (Mentor), which is generated by a different method called “imprint stamping.” This technique includes dipping the chuck into uncured silicone, pushing it into polyurethane foam, and finalizing the imprint with pressure\textsuperscript{44} (Fig. 2).

In addition to the effect on capsular contracture, one of the original goals of surface texturing was to better secure the

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implant in the breast pocket. The shells of the aforementioned textured devices had different pore sizes, which was thought to have an effect on the integration of the prostheses. In 2001, Danino et al compared the Biocell texture with pore diameter of 600 to 800 μm and a depth of 150 to 200 μm with Siltex with pore diameter of 70 to 150 μm. Tissue adherence of the device (i.e., the “adhesive effect”) was suboptimal with Siltex, which had small pore diameter. The authors concluded that pore size correlated with implant stabilization, but it was not associated with a reduction in capsular contracture.

**Filler**

Silicone has been used as filler since the first implants were invented in the 1960s. It did, however, undergo modifications throughout the years to provide a more reliable and durable filler with a more natural feel. In the early stages of implant development it was thought that the filler material has an effect on capsular contracture rates, but these early studies compared the third-generation silicone implants with saline implants. This does not appear to be the case with the newer generations of silicone implants since their safety and long-term outcomes have been described extensively over the last decade.

Silicone is made up of silicon, oxygen, carbon, and hydrogen. It is a mixture of semi-inorganic polymeric molecules composed of varying length of chains of polydimethylsiloxane [(CH₃)₂-SiO] monomers. The average length of polymer chains and the degree of cross-linking between polymer chains determine the physical properties of silicone. For example, liquid silicones are composed of polymers with relatively short average length and minimal cross-linking. As the length of the polymer chains and the degree of cross-linking increases, the consistency of the silicone changes resulting in silicone gel implants with higher viscosities. Once a certain degree of cross-linking is reached, the silicone gel implant will maintain its dimensions and form producing a cohesive gel implant. These cohesive implants were also called “form-stable,” suggesting that the gel distribution within the shell remains stable. Since none of the available implants are completely form stable, this term has been challenged, and more appropriately it now indicates the ability of the implant to maintain shape. Nowadays, the cohesivity of the silicone gel can be better measured, which helps compare the stiffness of both round and shaped implants among the three main U.S. manufacturers. One study by Maxwell et al revealed that the 410 implant (Allergan) had the stiffest gel representing the highest cohesivity when compared with the Contour Profile Gel (CPG) implant or now called “MemoryShape” (Mentor). In another study, it was found that Sientra’s form-stable implant was the least cohesive compared with both CPG and 410 implants. It was also shown that Allergan’s round implants were the least cohesive compared with Mentor’s round implants, and that Sientra’s implants were the most cohesive compared with both Allergan’s and Mentor’s round implants. Caution should be exercised when interpreting the results of these studies because cohesivity represents only one of the implant characteristics that can affect stiffness, and all the other implant features have to be taken into consideration when evaluating these implants. In addition, it is important to note that to date, there is no accepted standardized grading system for implant cohesivity given the proprietary manufacturing process. This makes it difficult to very accurately compare the cohesive nature of all the available devices.

**Shell**

The outer shell of all breast implants is composed of silicone elastomers. The structure of these elastomers is similar to silicone gels, but with much greater cross-linking and very little fluid to produce a solid shell with a flexible, rubberlike quality. Some of the favorable properties of silicone that make it an ideal material for the shell include stability across varying temperatures, low reactivity to other chemicals, and low surface tension. The creation of a thicker shell with triple-shell elastomer and the addition of a barrier layer are some of the shell modifications of the modern devices that helped protect against gel bleeds, thus leading to better outcomes. Another important variable that determines the shape stability of these prostheses include the relationship of the shell and the gel, with special attention paid to the bonding between the shell and the internal gel.

**Implant Shape**

Several factors can affect the shape of the implant including the cohesivity of the gel and its distribution within the shell, the adherence of the gel to the shell, as well as the gel–shell fill ratio. Implants maintain a better shape when the gel distribution within the shell is preserved, a more cohesive gel is used that is more adherent to the shell, and a higher gel–shell fill ratio is achieved. The gel–shell ratio differs among manufacturers, but there is no formal standardized scale to grade these devices given the proprietary process of manufacturing. The gel–shell ratio also varies within the different profiles of round implants (e.g., low, moderate, high). This variation in the gel–shell fill ratio can result in noticeable differences clinically, such as rippling and upper pole collapse, if inappropriately utilized in patients with suboptimal profiles. Interestingly, a previous study utilizing magnetic resonance imaging has demonstrated rippling of the shell of one of the most cohesive form-stable implants when the patients were in prone position. Although that can raise concerns for some patients, in the majority of cases, the change of shape or form of these devices with positioning does not produce a substantial clinical or visual change.

**Discussion**

The evolution of breast implants has placed an increasing emphasis on improving breast aesthetics in those seeking some form of breast augmentation. Interestingly, the ideal size and shape of the female breast is inherently subjective, and is mostly influenced by personal preference and cultural norms. Despite this, an elegant and aesthetically pleasing female breast is defined by certain characteristics that are widely accepted among surgeons. For example, the profile of the breast is characterized by a sloping or full upper pole that transitions smoothly to the lower pole that is gently curved.
creating a well-defined inframammary fold. In addition, the
nipple–areolar complex is located at the point of maximal
projection of the breast. Other important characteristics in-
clude the position of the breast on the anterior chest wall,
which creates the footprint that the breast parenchyma is
resting on. The breast parenchyma is surrounded by the skin
and subcutaneous tissue, which are also referred to as the soft-
tissue envelope. Undoubtedly, the aesthetic outcome of a
breast augmentation is dependent on the dynamic interaction
between the breast implant and some of the native breast
characteristics described earlier such as the breast footprint,
parenchyma, and soft-tissue envelope.

Nowadays, with the evolution of the fourth- and fifth-
generation silicone gel implants, saline implants are not
commonly used for breast augmentations. In 2016, saline
implants were used only in 13% of cases in the United States
and 4% of cases worldwide.6,63 Despite the extensive use
of silicone gel implants and several studies confirming their
safety, some individuals still questioned the association be-
tween silicone implants and autoimmune reactions.52,53,60
Various studies comparing silicone implant breast augmenta-
tions with controls, or saline implant—based breast recon-
struction and autologous tissue breast reconstruction,
revealed no difference in the incidence of autoimmune con-
ditions.64-68 Additionally, a large cohort study examining
more than 87,000 women who underwent breast augmentation
showed no association between silicone gel implants and
connective tissue disorders.69

In 2011, the FDA identified a possible association between
breast implants and the development of a rare T cell lymphoma
known as breast implant–associated anaplastic large cell lym-
phoma (BIA-ALCL).70 During the last decade, more than 500
cases of BIA-ALCL have been reported, including a few deaths.
Despite that, the exact incidence is unknown due to the lack of
standardized criteria for diagnosis. Interestingly, in 2016, the
World Health Organization provisionally classified BIA-ALCL as
a newly recognized entity for the first time, and emphasized
the importance of surgical management of this disease.71 Even
though a wide variety of treatment regimens have been
proposed, several points in the diagnosis and management
have been agreed on by experts as noted in the 2017 National
Comprehensive Cancer Network guidelines.72,73 First, any
symptomatic periprosthetic effusions greater than 1 year after
implantation should be aspirated and screened for CD30
immunohistochemistry and flow cytometry. If BIA-ALCL is
localized to the capsule, it may be treated with surgery alone
in the majority of cases. Extended BIA-ALCL with lymph node
involvement warrants adjuvant chemotherapy. Local residual
or unresectable disease may require radiation therapy treat-
ment to the chest wall in the salvage setting. Finally, distant
organ metastasis follows established National Comprehensive
Cancer Network guideline regimens for systemic ALCL treat-
ment. Another important point of discussion related to BIA-
ALCL is the association with different implant types. Despite
the recognized connection of certain implant types to BIA-ALCL, no
known restrictive action has been taken by any regulatory
agency internationally, leaving the healthcare professionals in
the forefront of this decision-making process.

Future Directions
A promising new device, Motiva implant, which has not been
approved in the United States, is manufactured by Establish-
ment Labs.74 This device has a surface that is achieved in a
single step with less manipulation of the shell. Controlled
surface treatment is accomplished through the company’s 3D
inversion manufacturing process, with no foreign materials
added, resulting in microsurface or nanosurface. In addition,
these devices have a TrueMonobloc configuration that links all
components of the implant to the same tensile strength, which
allows the shell to act as a whole structure, making insertion
easier and improving the mechanical qualities of the device
under stress. It is advocated that this new technology com-
bines a specific elastic elastomer shell and the special rheolog-
ical properties of the gel, which allows the implant to adjust
with gravity to the patient’s position providing a more natural
result. Another advanced component of these devices is the Q
Inside Safety Technology, a passive radio frequency identi-
fication microtransponder that is biocompatible and programmed
with a unique numeric sequence (15 digits) to allow access by a
proprietary handheld reader when waved over the patient’s
breast. As a result, the healthcare provider can securely and
accurately identify implant information from outside the body
since the 15-digit number is linked to a secure online database
that can be accessed via the Internet by authorized providers.
This will potentially give increased peace of mind to the
patients in the event of a safety issue or device recall, and
will eliminate the need for warranty cards that can be lost or
misplaced by the patient. Further research is needed to deter-
mine if the new features of these devices will actually translate
to a better implant performance within the body and improve
patient outcomes in the long run.

Conclusion
As the annual number of breast augmentations increases,
the pursuit for the ideal device continues. Manufacturers
and clinicians are working together to design the perfect
implant that will not only provide a more natural result, but
will also incorporate features to further promote safety.
This remains challenging because the implant character-
istics on the bench are not always translatable to implant
performance within the patient’s body. Most of the current
generation devices in the United States have been exten-
sively studied, and are deemed safe and efficacious with
reasonable aesthetic outcomes and acceptable morbidity.
Nevertheless, the shape, feel, safety, and longevity of these
devices remain important areas of continuing research.
Healthcare providers should be encouraged to provide
ongoing robust scientific data along with new ideas for
improvement of the existing devices to enhance our results
and provide the best possible outcome for our patients.

Conflicts of Interest
Dr. Gabriel is a consultant for Allergan and KCI. Dr. Unger is
a consultant for Allergan. None of the other authors have
any conflict of interest.
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