Introduction

Traditional Chinese medicines (TCM) include Chinese medicinal materials (CMM), CMM extracts, and proprietary Chinese medicines (PCM)/composite formulae, which contain complex chemical compositions. In general, pharmacological screenings and clinical tests show that multi-chemical compounds in TCM preparations are bioactive contributing to the overall therapeutic effect for that specific preparation. Similarly, for a holistic approach towards disease treatment in individual patients, the TCM doctor prescribes selected CMM in the form of herbal decoctions. This is essentially how CMM are used for prevention and treatment of diseases. It is difficult to identify a single chemical marker or the most representative marker contributing to the medicine function of a CMM. Thus, the quality of TCM products still remains a problem to be effectively evaluated, controlled, and assured. Over the past decade two directions on the quality control of TCM have been reported in the literature and adopted by the Pharmacopoeia using different chemometric techniques.
and chromatographic analyses. One involves the qualitative and quantitative assay of one or several chemical markers, the other utilizes the fingerprinting technique. Because of the complex compositions of CMM and multi-herb PCM, it is generally accepted in the academic circle that fingerprinting is the most common technique used in the quality control of TCM products with the aid of analytical techniques such as chromatography, electrophoresis, or spectroscopy pattern-recognition reported in research publications [1]. Mid-infrared spectroscopy has been innovatively employed to identify and assess the quality of TCM products. The objective of this review is to summarize the application of mid-infrared techniques in the quality control of TCM products.

The mid-infrared spectroscopy (4000–400 cm\(^{-1}\)) is one of the traditional spectroscopic methods to elucidate the molecular structure of an unknown chemical compound. Infrared fingerprints can provide some information of molecular structure by comparing the infrared spectra of an unknown sample with an authentic sample. Thus, mid-infrared spectroscopy is a conventional method to control the quality of many pharmaceutical drugs. In measuring the spectra of complex mixtures, such as cells, tissues, food, and TCM, mid-infrared spectrum provides an overlapped fingerprint of all chemical compositions in the tested samples. Minute changes in tested samples might be detected by the variations of fingerprints. This is because in screening fingerprints, a modern Fourier transform infrared spectrometer with the high ratio of signal-to-noise monitored by various sampling techniques (e.g., attenuated total reflectance [ATR] accessory, various analytical techniques by computer software, etc.) can be used for data-analysis.

The advantages of mid-infrared techniques employed in the quality control of TCM are found on sample preparations [2–5]. TCM samples can be directly and rapidly tested to obtain an infrared spectrum, because they are not extracted or separated and the preparation procedure is nondestructive. The infrared spectrum fingerprint shows the “whole” chemical information of all chemical compositions in the TCM sample, which is consistent with the philosophy of the traditional principles of TCM. Combining evaluation methods of infrared spectral data, some chemical compounds can be qualitatively and quantitatively analyzed. However, difficulty of maintaining test samples water-free and lack of promotion of this technique are the limitations of the mid-infrared spectroscopy. Nevertheless, many publications have concluded that the mid-infrared technique is suitable for identification of TCM herbs, investigation of TCM processing, and quality control of the TCM preparations.

Theoretical Principles and Analytical Procedure of Mid-Infrared Spectroscopy

The mid-infrared spectrum is considered as the overlapped spectrum of all chemical compositions. The infrared spectral peaks for a particular function group in the molecular structure are located at the same spectral region. The information for a class of chemical compounds with similar molecular structures can be deduced. For example, the peak at 1745 cm\(^{-1}\) is assigned to the stretch vibration of C=O bonds in pure glycerin tripalmitate. If a peak is located at this position of the infrared spectrum, it may indicate that this herbal sample contains ester compounds and related groups. Therefore, chemical information about TCM samples can be obtained by comparing the positions of overlapped peaks to those of authenticated TCM reference samples or chemical standards. With the help of multivariate calibration models, some chemical compounds can be quantified in TCM samples.

In the literature, tri-level infrared spectroscopic identification analysis (TIRIA) is used to identify CMM [6]. CMM samples can initially be identified and differentiated by comparing their FT-IR spectra, known as the primary identification. The secondary identification analysis is based on second derivative infrared (SD-IR) spectroscopy with a greater resolution than the primary infrared spectrum. The resolution can differentiate and separate some overlapped peaks on the primary infrared spectra resulting in better SD-IR spectra to distinguish the CMM samples. In the case that differentiation using infrared and SD-IR spectra is not possible for some samples, two-dimensional correlation infrared (2D-IR) spectroscopy can be used; which is known as tertiary identification analysis. 2D-IR or two-dimensional correlation spectroscopy was originally introduced and expanded by Noda [7–9] and provides a 3D-plot of the spectrum. The 2D-IR plots of the CMM samples can then be used to tell the differences apart.

Identification of Chemical Compositions in TCM Samples

Mid-infrared spectra of TCM samples can provide some information of the molecular structures of chemical compositions. For example, herbal samples rich in vegetable fat such as Sinapis Semen (the seed of Sinapis alba L.), Cannabis Semen (the seed of Cannabis sativa L.), Raphani Semen (the seed of Raphanus sativus L.), and Mume Fructus (the nearly ripe fruit of Prunus mume [Sieb.] Sieb. et Zucc.) show strong absorption peaks at 2925, 2855, and 1745 cm\(^{-1}\), which are assigned to the anti- and symmetric stretch vibration of C–H bonds of methylenes and the stretch vibration of C=O bonds [5]. The high amount of proteins in the TCM samples originated from animal parts, e.g., Cervi Pantotrichum Cornu (the horn of the male beast of Cervus nippon Temminck), Saigae Tata-
ricae Cornu (the horn of Saiga tatarica L.), Scorpio (the whole body of Buthus martensii Karsch), and Hirudo (the whole body of Hirudo nipponica Whitman) can be visualized as bands of amide I and II on their infrared spectra. The fact that Cervi Pantotrichum Cornu contains inorganic salt Ca₃(PO₄)₂ and Scorpio sulfates could be verified from their infrared spectra [10].

Coptidis Rhizoma (the rhizome of Coptis chinensis Franch.) contains a high level of berberine as visualized in the fingerprinting peaks found both on its infrared and SD-IR spectra, with the pattern being more obviously shown in the latter than in the former spectrum (Fig. 1). We also observed that the intensities of characteristic peaks changed with the varying amount of berberine in tested samples, which was in agreement with the result of the HPLC analysis [11].

Pei and coworkers analyzed Epimedii Herba (the branch and leaf of Epimedium brevicornu Maxim.) by infrared and HPLC methods. They figured out that the peak at ~1259 cm⁻¹ on its infrared spectrum was related to the 4'-methoxyl-prenylflavonols, which were considered as the main bioactive compounds in this herb [12]. Cheung et al. also identified this characteristic peak by wavelet analysis and radial basis function (RBF) using neural network [13]. Therefore, the absorption peak at ~1259 cm⁻¹ on the infrared spectrum may be used as a characteristic peak to rapidly and effectively assess the quality of Epimedii Herba.

**Differentiation of Genuine and Fake TCM Herbs**

Genuine and fake TCM herbs can be identified by infrared macro-fingerprinting because the fake herbs must contain different chemical compositions compared to the true ones. Cao et al. distinguished the authentic Gastrodiae Rhizoma (the tuber of Gastrodia elata BL.) from its counterfeit (the rhizome of Canna edulis Ker) by 2D-IR spectroscopy [14]. Although their infrared spectra were found to be similar, their 2D-IR spectra were significantly different. There were two strong auto-peaks located at 1237 and 1415 cm⁻¹ in the range of 1500–800 cm⁻¹ on synchronous 2D-IR spectrum of the genuine Gastrodiae Rhizoma, whilst the auto-peaks in the counterfeit samples appeared at 1024, 1055, 1194, and 1225 cm⁻¹. Zhou et al. [15] identified the authentic Rhei Radix et Rhizoma (the root and rhizome of Rheum tanguticum L.) and its fake one (the rhizome of Rheum francoenbachii Munt.) by infrared and 2D-IR spectra with thermal perturbation. The peak position and intensity on infrared spectra of these pair of herbs were very similar, but their 2D-IR spectra were drastically different. In the region of 1700–1000 cm⁻¹, only two auto-peaks occurred at 1460 and 1080 cm⁻¹ in the fake herb, whilst two additional auto-peaks occurred at 1560 and 1060 cm⁻¹ in the genuine herb.

TIRIA is often utilized to identify genuine or fake TCM herbs. Sun et al. differentiated the genuine Pinellia Rhizoma (the rhizome of Pinellia ternata [Thunb.] Breit.) from its counterfeit with this technique [16]. In addition, the authentic and fake herbs, namely Pinellia Rhizoma [16], Asini Corii Colla (donkey hide stewed and concentrated as gelatinous mass of Equus asinus L.) [17] (Fig. 2), Glycyrrhizae Radix et Rhizoma (the root and rhizome of Glycyrrhiza uralensis Fisch.) [18], Anisi Stellati Fructus (the fruit of Illicium verum Hook. f.) [19], Codonopsis Radix (the root of Codonopsis pilosula [Franch.] Nannf.) [20], Rosae Rugosae Flos (the flower bud of Rosa rugosa Thunb.) [21], Cistanches Herba (the fleshy stem of Cistanche desertica Y.C. Ma) [22] and Cordyceps (the stroma formed Cordyceps sinensis [Berk.] Sacc., a parasite of the larva of Hepialus armoricanus Oberthu.) [23] were successfully identified by this method.

The derivative infrared spectra and the Fourier self-deconvolution (FSD) method can separate overlapped peaks and enhance the resolution of the spectra during analysis. Cheng et al. differ-
entiated genuine Gastrodiae Rhizoma samples from their counterparts by the FSD-IR spectra [24]. The genuine and fake Corydalis Rhizoma (the tuber of *Corydalis turtschaninovii* Bess. f. yanhu-suo Y.H. Chou et C.C. Hsu) [25] and Ophiopogonis Radix (the root tuber of *Ophiopogon japonicus* [Thunb.] Ker-Gawl.) [26] were differentiated by combining the derivative infrared spectra and statistic test methods. RBF neural network was also used to identify the genuine and fake Atractylodis Macrocephalae Rhizoma (the rhizome of *Atractylodes macrocephala* Koidz) [27] and Rhei Radix et Rhizoma [28] on the basis of infrared spectra.

**Differentiation of Chinese Herbs Collected from Different Geographical Regions**

The proper and successful practice of Chinese medicine depends on the availability of good quality CMM samples, which should originate from their original cultivation areas. It is generally accepted that CMM originating from these areas are of the best quality. These CMM are referred to as “trueborn” (“Daodt” in Chinese transliteration) from the original cultivation area. Those not grown in their geographical origins are considered as “non-trueborn” CMM. Samples from these different sources may result in various therapeutic effects. Prices between trueborn and non-trueborn samples are usually different in herbal markets. Infrared techniques were used to differentiate these kinds of samples based on the variation in their chemical compositions.

Han and coworkers [29] analyzed Puerariae Lobatae Radix (the root of *Pueraria lobata* [Willd.] Ohwi) samples collected from three different regions (Tianjin, Hunan, and Chongqing) in China by infrared and 2D-IR spectroscopy. All samples showed similar infrared spectra identified as starch but different intensities of the characteristic peaks characterized as puerarin. The samples collected from Tianjin showed stronger intensity than those of other regions, and their infrared spectra differed most from the starch. Similar observations were obtained from the SD-IR spectra. These results indicated that the quality of the samples collected from Tianjin might be better than the others. Other investigations using infrared and 2D-IR on CMM collected from different geographical areas were reported, e.g., *Fritillariae Bulbus* [30], *Panacis Quinquefolii Radix* (the root of *Panax quinquefolium* L.) [31], and *Citri Reticulatae Pericarpium* (the pericarp of *Citrus reticulata* Blanco) [32].

Some statistic classification methods are feasible to enhance the resolution of the infrared spectra for large numbers of samples. For the identification of trueborn and non-trueborn samples of Dioscoreae Rhizoma (the rhizome of *Dioscorea opposita* Thunb.), three different classification methods were applied. Sun et al. differentiated, with the aid of standard samples, trueborn from non-trueborn samples of Dioscoreae Rhizoma using the correlation coefficients of infrared spectra [33]. The correlation coefficients among the spectra of trueborn samples to those of standard samples were greater than 0.98, whereas those of the non-trueborn samples were smaller than 0.98. Xu and coworkers differentiated the samples of Dioscoreae Rhizoma collected from different cultivation areas by PCA analysis of FT-IR spectra. The scores of the samples on the second and third principal components were effective to differentiate the trueborn samples from non-trueborn ones [34]. The SIMCA classification method was also applied to differentiate the trueborn samples of Dioscoreae Rhizoma from the others [35]. Zhou and coworkers also used the SIMCA method to identify the samples of Lycii Fructus (the fruit of *Lycium bar¬

**Identification of Wild and Cultivated Chinese Herbs**

The growing environment differences between cultivated and wild plants and the various cultivation procedures may result in a variation of chemical composition in the herbs. Their therapeutic effects are likely to be diverse. Hence, we also embarked on the identification of wild and cultivated samples using similar approaches.

Wang and coworkers [40] distinguished the wild and cultivated *Salviae Miltiorrhizae Radix et Rhizoma* by the TIRA method. The infrared spectral peaks were located at 1050, 1144, and 1635 cm⁻¹ in the cultivated samples, whilst the peaks were located at 1036, 1155, and 1623 cm⁻¹ in the wild samples. On their SD-IR spectra, a single peak was located at 1410 cm⁻¹ in the cultivated sample, while the wild sample had two peaks located at 1406 and 1420 cm⁻¹. Instead of the peaks at 993 and 872 cm⁻¹ on the SD-IR spectra in the cultivated sample, there was a peak at 1032 cm⁻¹ in the wild samples. In the region of 1170–860 cm⁻¹ on synchronous 2D-IR spectra, there were auto-peaks at 905, 970, 1011, 1100, and 1133 cm⁻¹ in the cultivated, whilst the auto-peaks in the wild sample appeared at 908, 950, 973, 1068, 1099, and 1139 cm⁻¹ (Fig. 3). Liu et al. differentiated cultivated samples from wild ones of *Ginseng Radix et Rhizoma* (the root with rhizome of *Panax ginseng* C.A. Mey.) by the TIRA method [41]. The wild and cultivated samples of *Gastrodiae Rhizoma* could be identified by infrared spectra [42].

Dong and coworkers discriminated cultivated from wild *Paeoniae Rubrae Radix* by infrared spectra and SIMCA method. The recognition rate for the cultivated sample and rejection rates for both the wild and cultivated samples were 100%. However, the recognition rate for the wild sample was only 83%, which was considered to be due to the variety of growing regions. Nineteen other samples were used as an independent validation set to verify the performance of the SIMCA model. Seventeen of them were classified correctly [43–44]. The SIMCA method was also used in the differentiation of cultivated from wild *Cistanthes Herba*. Both the recognition and rejection rates for the two classes were more than 90% [45]. Xu et al. differentiated the cultivated from the wild
sample of Scutellariae Radix by three kinds of BP-ANN methods. The recognition rate for the best model was more than 97% [46].

Identification of Different Species of Chinese Herbs

Huang and coworkers [47] analyzed some typical herbal samples belonging to different families, such as Araliaceae, Campanulaceae, Magnoliaceae, Lauraceae, Leguminosae, Berberidaceae, and Cruciferae. The similarities and differences among the herbal samples in a specific family were also analyzed. The results indicated that the FT-IR technique was an effective method for the chemotaxonomy, which would be a supplement of the morphologic taxonomy.

The infrared spectra of Ginseng Radix et Rhizoma, Panacis Quinquefolii Radix and Notoginseng Radix et Rhizoma (the root of *Panax notoginseng* [Burk.] F.H. Chen) were much similar for the same matrix compositions. But the three groups of herbal samples were differentiated by either the SIMCA method or the SD-IR and 2D-IR spectra [48]. Wang et al. identified samples of Cimicifugae Rhizoma (the rhizome of *Cimicifuga ssp.*) from 15 species of plants by infrared spectra. The differences between samples of different families were quite obvious [49]. The samples of Lycii Fructus ([*Gouqizi* in Chinese transliteration]) coming from the Good Agricultural Practice base, herb markets, and purchased standard herbs [61].

Quality Assessment of CMM during Processing

Some CMM must be processed by physical and/or chemical procedures before clinical use in order to decrease the side effects or improve therapeutic effects. It is valuable to reveal the fundamental physical and chemical processing to effectively control the quality of the processed sample and differentiate it from raw materials.

Yu and coworkers [62] investigated the processing of Rehmanniae Radix (the root of *Rehmannia glutinosa* Libosch, raw material) by yellow wine to produce Rehmanniae Radix Praeparata (processed sample) by infrared and 2D-IR spectra. Based on the changes of the infrared ([Fig. 5A]), SD-IR ([Fig. 5B]), and 2D-IR spectra of the samples stewed in yellow wine for various durations, it was revealed that stachyose was hydrolyzed into galactose, glucose, and fructose during herb processing. The mixture of glucose and fructose in the processed sample gave an overlap peak at ca. 777 cm⁻¹, which was different from the peak at ~771 cm⁻¹ in raw materials.

Meanwhile, melanoidin was produced by the chemical reaction between amino acids and monosaccharides. Hence, the processed sample appeared blacker in color. These results explained the reason why regular processed samples (Rehmanniae Radix Praeparata) should be sweet and appear black in color. It is possible that the processing procedure can be monitored and controlled by infrared techniques.

The processing procedure of Sinapis Semen was also studied using infrared and 2D-IR spectra [63]. The decreasing of amide I and II bands at about 1657 and 1546 cm⁻¹, respectively, during herb processing indicated the loss of the proteins, which was consistent with the conventional processing principles. The absorption peak of cellulose at ~1055 cm⁻¹ was significantly decreased after processing for 10 min resulting in herbal samples turning yellow in color.

The raw and processed Aconiti Radix (the axial root of Aconitum carmichaeli Debx.) [64] and Aconiti Kusnezoffii Radix (the root of Aconitum kusnezoffii Reichb.) [65] were differentiated by infrared and 2D-IR spectra, as well as the Aconiti Lateralis Radix Praeparata processed in three different ways [66]. Bao et al. studied the effects of Chrysanthemi Flos (the capitulum of Chrysanthemum morifolium Ramat.) processing on the infrared spectra and found that the existence of the peak at 1714 cm⁻¹ could be chosen as a marker to control the processing procedure [67]. Xu et al. investigated the changes of chemical compositions in Vitex Fructus (the fruit of Vitex trifolia L. var. simplicifolia Cham.) by infrared and 2D-IR spectra during the processing procedures and further successfully differentiated the patterns of various processed samples [68].

Quality Control of Herbal Extracts and Formula Granules

Extracting CMM in water or other solvents can eliminate unwanted constituents such as cellulose and starch, resulting in a herbal extract with high content of bioactive components. The herbal extract is further processed to herbal preparations such as granules of individual CMM or, if CMM composite formula (mixture of several CMM) is involved, CMM formula granules, CMM injection preparations, and other dosage forms. Liu and coworkers studied the extracts of Angelicae Sinensis Radix extracted by different procedures and observed that a high content of Z-ligustilide was found in the extracts of petroleum ether and water distillation, but the divergence of infrared, 2D-IR, and 2D-IR spectra among these extracts was significantly different [69–70]. Extracts of Chrysanthemi Flos collected from seven cultivation regions using different solvents were analyzed by infrared and 2D-IR spectra [71]. The compositions in these extracts were found to vary with the geographical origins and extracting solvents. Wu et al. analyzed the water and alcohol extracts of Coptidis Rhizoma by infrared spectra and found that the amount of berberine in these extracts was greater than that in raw materials [72].

Formula granules are a new type of TCM preparation. They are usually manufactured from CMM using mixtures of solvent-free extracts of CMM with inert excipients such as starch and dextrin during the evaporation procedure of the herbal extract. These formula granules are produced by various manufacturers, and their qualities may be different in the amount of bioactive compounds. Their quality should be assessed and controlled to assure their therapeutic effects. Huang et al. [73] analyzed hundreds of formula granules made by different manufacturers. Their infrared spectra were compared with those generated from extracts of raw materials. Generally, the contents of bioactive components in formula granules were greater than those in raw materials. Formula granules made from different CMM sources or by various manufacturers could be discriminated by infrared spectra. The similarities and differences among different batches of formula granules manufactured by the same herbal industry could be assessed. Zhou and Tang [74, 75] investigated the types and contents of excipients added to formula granules by infrared spectra. They observed that dextrin and lactose were common ingredients and that mixtures of different types of excipients were also used. It was observed that the contents of excipients in formula granules generally varied among manufacturers.

Wu and coworkers [76] analyzed formula granules of Salviae Milii Rhizae Radix et Rhizoma made by nine different manufacturers by comparing the infrared spectra of the herbal extract, dextrin, and starch. It was found that two formula granules contained a very small amount of excipients, four contained some dextrin, two contained a high content of dextrin, and one contained a high amount of starch (Fig. 6). The correlation coefficients of infrared spectra among each formula granule to the reference could give the quantitative evaluation for their similarity.

Quality Control of TCM Injections and Preparations

The normal and expired ‘Qing Kai Ling’ injections were identified by infrared and 2D-IR spectra, as well as the mechanism of the deteriorative processes [77, 78]. The differences between the 2D-IR spectra of the normal and expired ‘Qing Kai Ling’ injections suggested that its degradation mainly resulted from the oxidation of flavones and the decomposition of glycosides [78]. Zhou et al. also discriminated ‘Qing Kai Ling’ injections collected from different manufacturers by infrared and 2D-IR spectra [79]. Chen et al. differentiated three types of TCM injections, and all of them were found to contain the extracts of Ginseng Radix et Rhizoma [80]. Zhang et al. analyzed the similarities and differences between two injections made from Chrysanthemi Indici Flos (the capitulum of Chrysanthemum indicum L.) and Carthami Flos (the flower of Carthamus tinctorius L.) by infrared and 2D-IR spectra [81].

Yan and coworkers [82] established calibration models by applying ATR techniques and a PLS algorithm to quantify the contents of baicalin and chlorogenic acid in ‘Shuang Huang Lian’ injections. The determination coefficients (R²) of calibration models were...
over 0.99. The average relative deviations between the predicted contents of the two compounds by infrared spectroscopy models and the amount measured by HPLC were less than 4%. This result indicates that infrared spectroscopy could be a rapid method for the quality control of TCM injections.

‘Red Flower Oil’, a widely used TCM preparation, is a mixture of several essential oils consisting of wintergreen oil, turpentine oil, clove oil, and cinnamon leaves oil. Wu et al. [83] observed that infrared spectroscopy could be used to identify methyl salicylate as the main compound in wintergreen oil (Fig. 7 A), α-pinene in turpentine oil (Fig. 7 B), and eugenol in clove oil and cinnamon leaves oil (Fig. 7 C). These ‘Red Flower Oil’ samples collected from different manufacturers could be discriminated by infrared and 2D-IR spectra. The same author [84] also established calibration models by ATR spectrum and a PLS algorithm to quantitatively analyze methyl salicylate, α-pinene, and eugenol in different samples. All determination coefficients (R²) of calibration models were more than 0.99 for the three compounds. Their values predicted by the infrared spectroscopy models were consistent with those measured by GC.

Conclusions

The practice and use of TCM is not only popular in China and some Asian regions, it is also finding appreciation worldwide [85]. As TCM is a multi-composition remedy, its quality is difficult to effectively assess, control, and assure so as to provide the therapeutic actions that the TCM practitioner expects the patient will receive. Fingerprinting is accepted as one of the approaches for quality control of TCM products using analytical techniques such as chromatography, electrophoresis, or spectroscopy pattern-recognition in research publications. Most of these techniques involve “invasive” extraction procedures and do not reflect the
“true” chemical characteristics of the CMM. Mid-infrared and 2D-IR spectroscopy, which do not require an invasive or extensive sample preparation procedure, combined with appropriate chemometric techniques has been shown to be a useful, rapid, additional, or alternative approach for quality control of CMM and PCM used in TCM treatment. The main advantages of mid-infrared spectroscopy for the quality control of TCM products are as follows. Firstly, an infrared spectrum provides a “holistic” spectroscopic fingerprinting of all compositions in a tested TCM sample. The variation of both bioactive compounds and unwanted ingredients in tested samples can be shown in the holistic spectroscopic fingerprint thus helping to differentiate and identify good quality from poor quality CMM. Secondly, the operation procedure for sample testing by infrared spectroscopy is simple and rapid. Most CMM samples and PCM products can be directly tested without any extraction, separation, or other preparation. Therefore, chemical composition in tested samples is considered as non-changed, non-damaged. With the availability of software integrating databases, pattern recognition, and calibration models, the quality control of TCM products can be rapidly completed. Currently mid-infrared procedure has been applied to monitor the production of pharmaceutical dosage forms as good manufacturing practice (GMP) in the pharmaceutical industry. With the advancement of modern and database handling technology such an application may be possible in GMP of CMM processing and PCM products in herbal industry. Furthermore, the identity and contents of some chemical compounds in CMM samples can be obtained from infrared spectra by applying some calibration models. Therefore, it is promising and encouraging that mid-infrared spectroscopy offers a rapid alternative or an additional analytical approach for the quality control of TCM products, particularly useful for herbal manufacturers to upgrade the GMP procedure.

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