Efficient Catalytic Synthesis of Tertiary and Secondary Amines from Alcohols and Urea


Synthesis of Amines from Alcohols and Urea with Ru(OH)$_x$/TiO$_2$

**Significance:** TiO$_2$-supported ruthenium hydroxide (Ru(OH)$_x$/TiO$_2$) catalyzed the reaction of alcohols 1 with urea in mesitylene under Ar atmosphere to give the corresponding tertiary amines 2 or secondary amines 3 in 76–98% yield (13 examples). The catalyst was recovered by simple filtration and reused without significant loss of catalytic performance for formation of 3k (reuse: 90% yield). No leaching of ruthenium was observed by ICP-AES analysis after the reaction.

**Comment:** The authors have previously reported the preparation of Ru(OH)$_x$/TiO$_2$ and its application to the hydrogen transfer reactions (Chem. Eur. J. 2008, 14, 11480). The catalytic activity of Ru(OH)$_x$/TiO$_2$ was superior to that of the other supported ruthenium catalysts for the formation of 2a [Ru(OH)$_x$/Al$_2$O$_3$: 47% yield, RuCl$_x$/TiO$_2$: 0% yield, RuHAP: 0% yield, Ru/C: 18% yield].

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SYNFACTS 2010, 3, 0363-0363  Published online: 18.02.2010

DOI: 10.1055/s-0029-1219289; Reg-No.: Y0110SF